

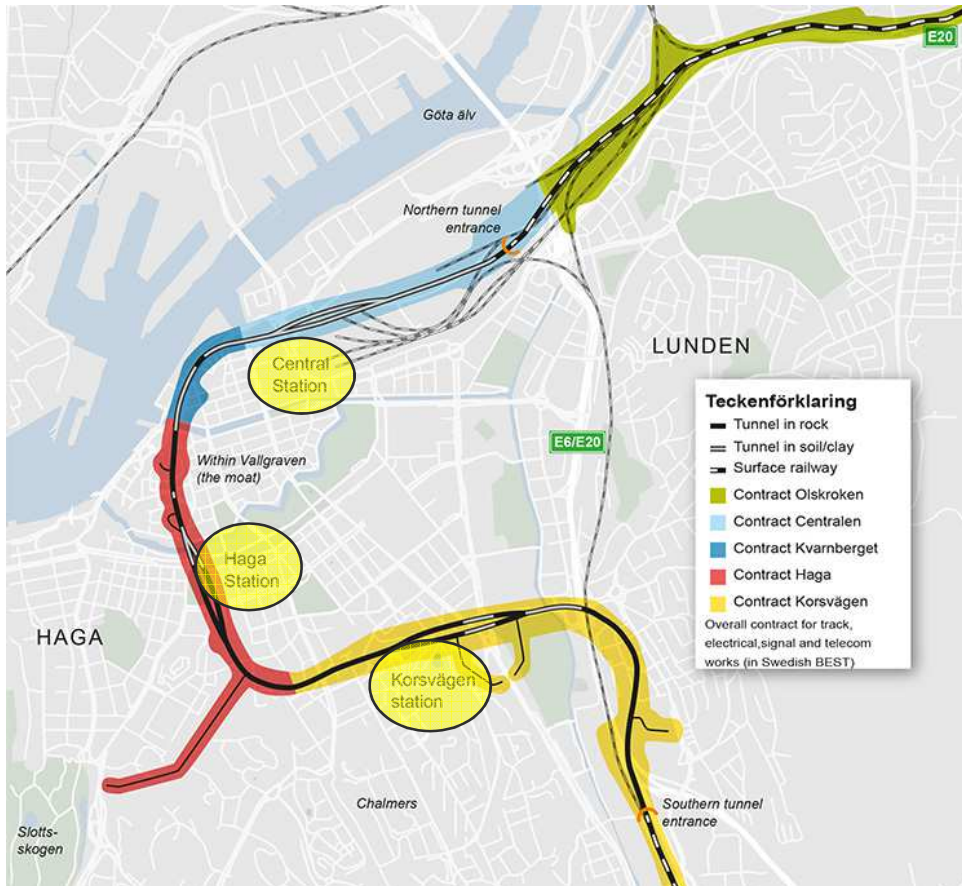


RETAINING STRUCTURES FOR HAGA STATION

PÅLDAG 19, Gothenburg 16th May 2019

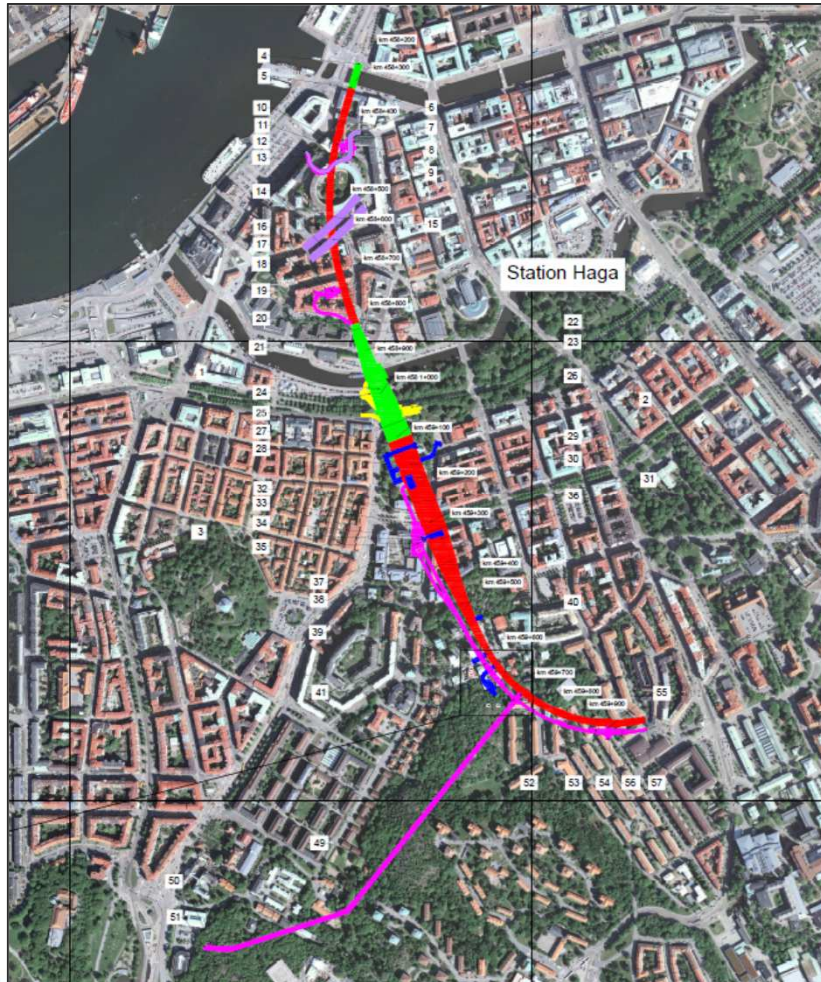
Luca Pirillo





The West Link Project in Gothenburg

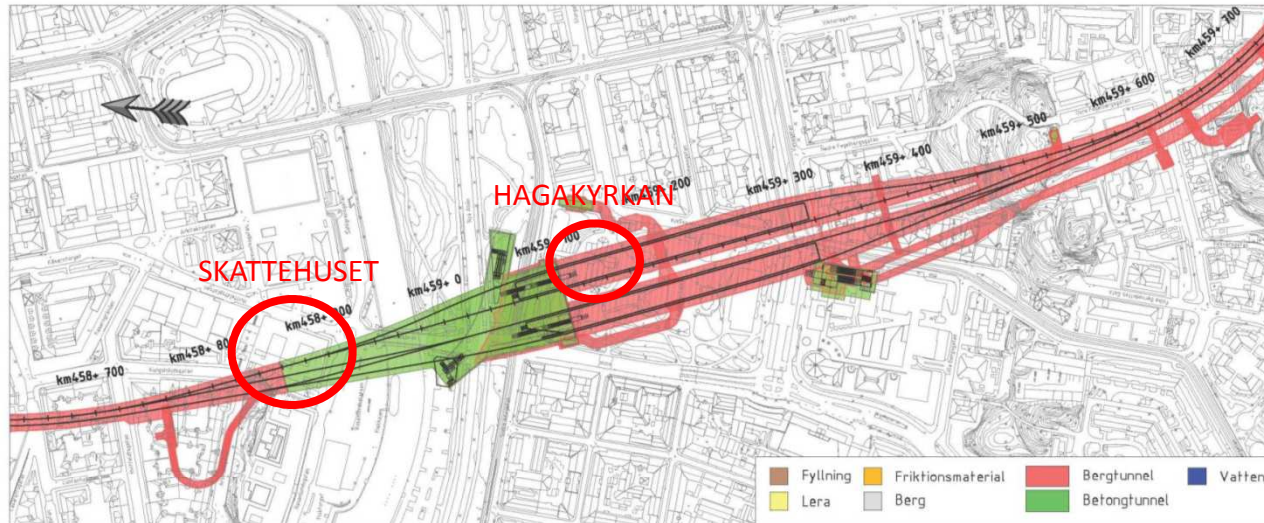
- The West Link is an eight kilometer long double track railway, including a six kilometer railway tunnel, underneath the city of Gothenburg
- Five Contracts:
 - Olskroken
 - Centralen
 - Kvarnberget
 - Haga
 - Korsvågen
- Three new underground station:
 - Centralen
 - Haga
 - Korsvågen



The Haga Contract

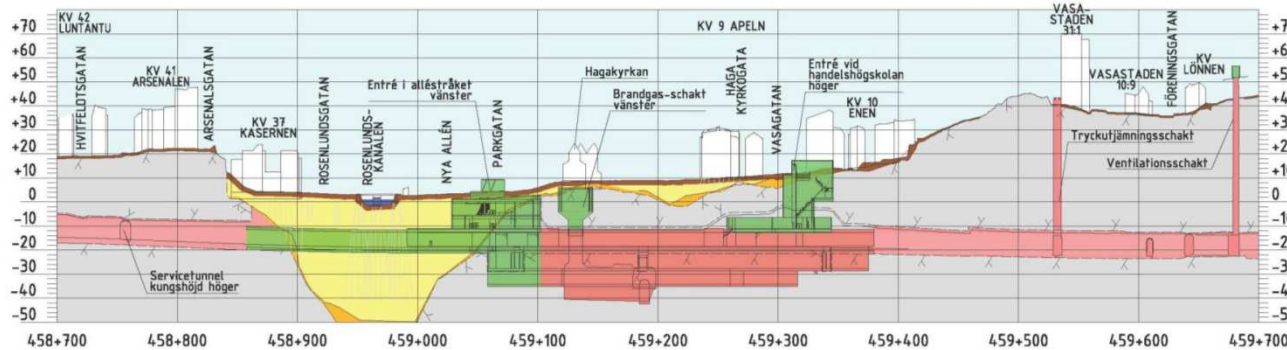
- The Haga construction project is approximately 1,500 metres long, including a station under Haga church, starting north of Norra Hamnkanalen and ending in the south under Annedal.
- To the north, the project connects to the Kvarnberget project and in the south it connected to the Korsvägen project. The contract includes a service and escape tunnel of approximately 900 metres, ending near Linnéplatsen
- The middle part of the project consists of an approximately 240 metre-long soil excavation across Rosenlund, which forms the northern trumpet of Haga station. The excavation is proposed as a cut and cover, divided into various stages
- SOME NUMBERS:
 - Total length, Haga contract: about 1,520 metres
 - Length in rock: about 1,220 metres
 - Length in soil: about 300 metres
 - Volume, rock excavation: about 650,000 m³
 - Volume, soil excavation: about 300,000 m³





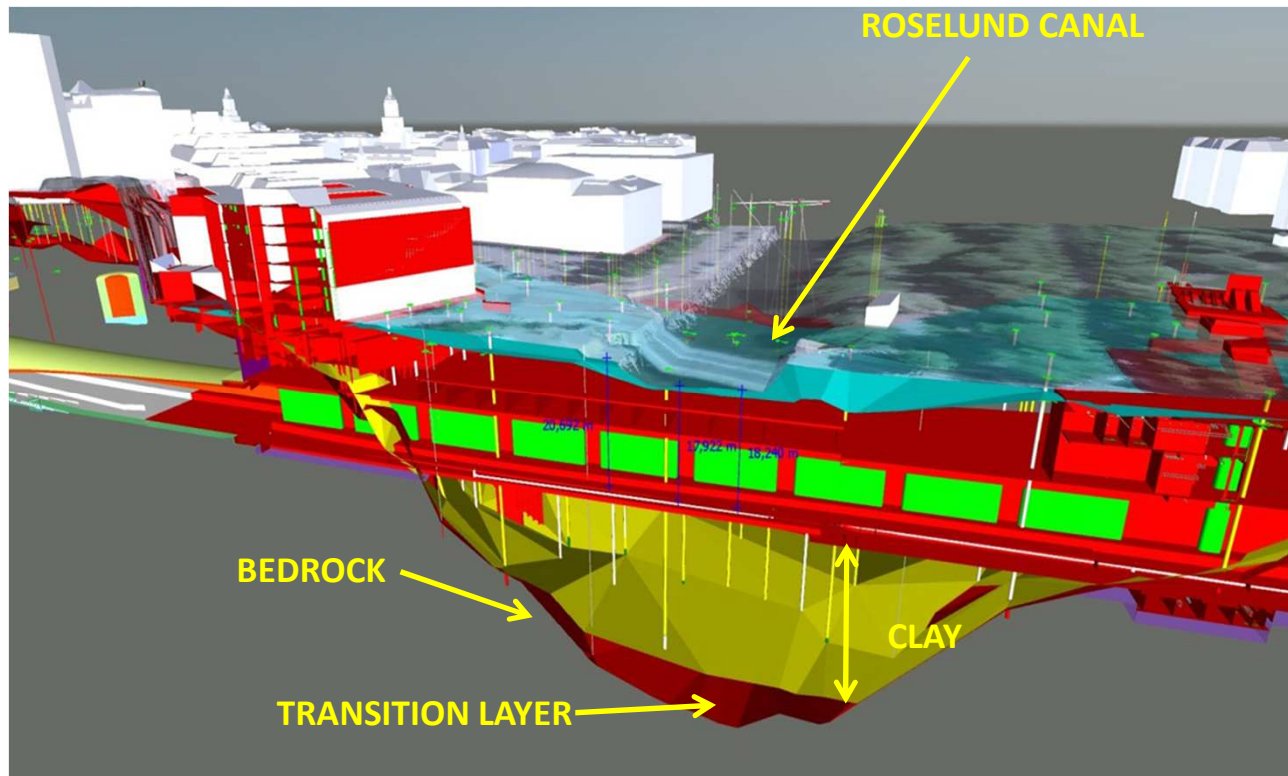
The Haga Station

- The Haga station is approximately 500 metres length and 50 meters width: 300 m excavated in rock and 200 m in clay.
- The clay part will be excavated in cut & cover in different stages.



- SOME NUMBERS:
 - Volume, rock excavation: about 350.000 m³
 - Volume, soil excavation: about 160.000 m³

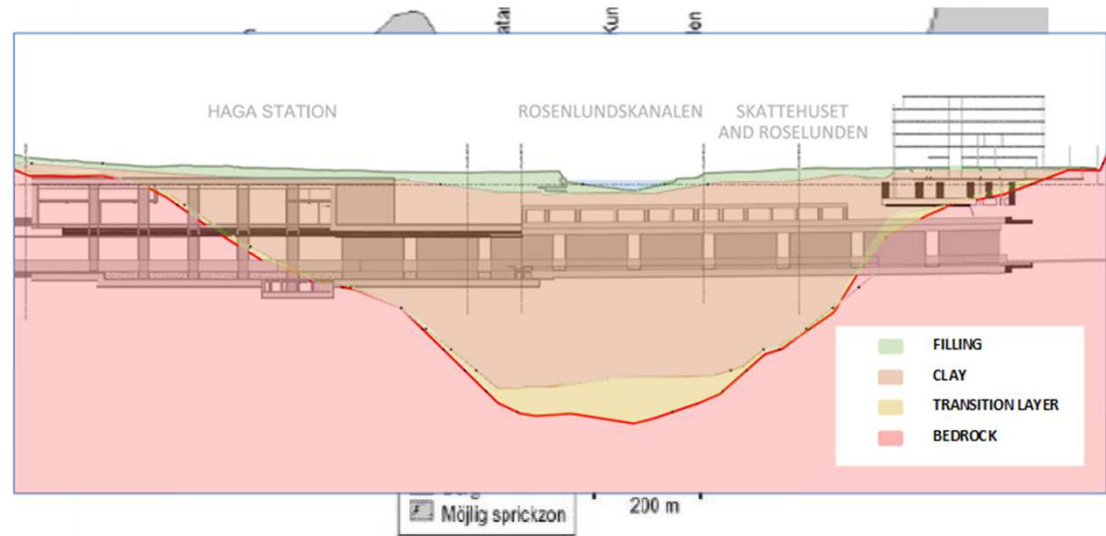
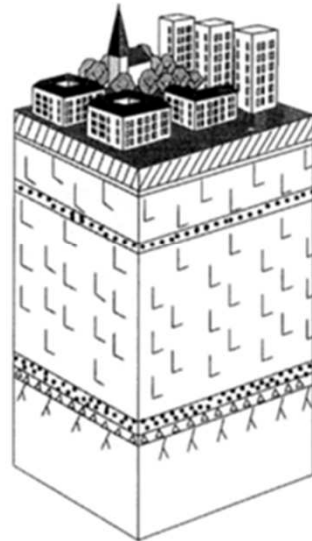
GEOLOGICAL CONTEST



Gothenburg has very special geological conditions where a "soft" clay lies on top of a "hard" bedrock. These two layers are separated by a variable transition layer of friction soil.

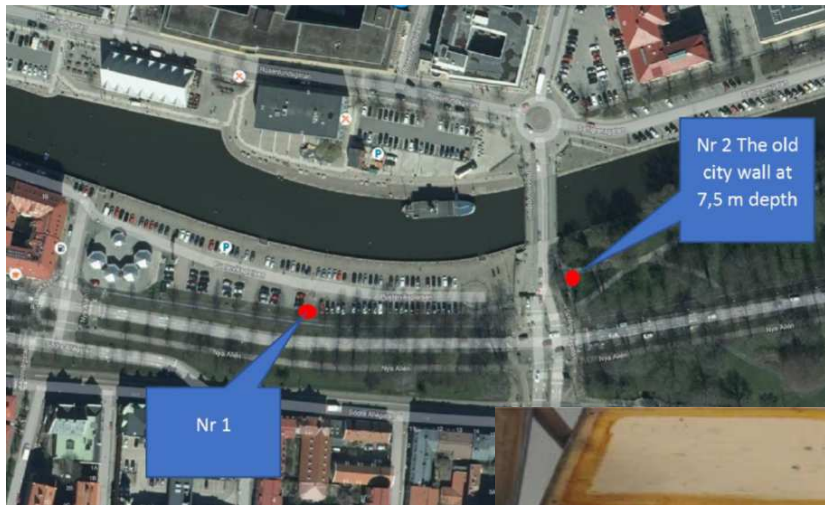
GEOLOGICAL CONTEST

- Fill material, 1-3 m
- Dry crust
- Post glacial clay, 8-15 m
- Sand layer
- Glacial clay, 100 m
- Gravel and sand
- Till
- Bedrock



The geology within the studied area consists of clay-filled valleys and of outcrops of rock. The thickness of the clay layer varies widely, and quickly, from zero to up to 80 m, or locally even more, but mostly it is less than 30 m. A layer of frictional soil is generally found between the bedrock and the clay. In the area the layer has a thickness variable from 1 meter to 15 meters. At the surface a few-meters layer of anthropogenic fill is often found.

ADDITIONAL GEOTECHNICAL INVESTIGATIONS



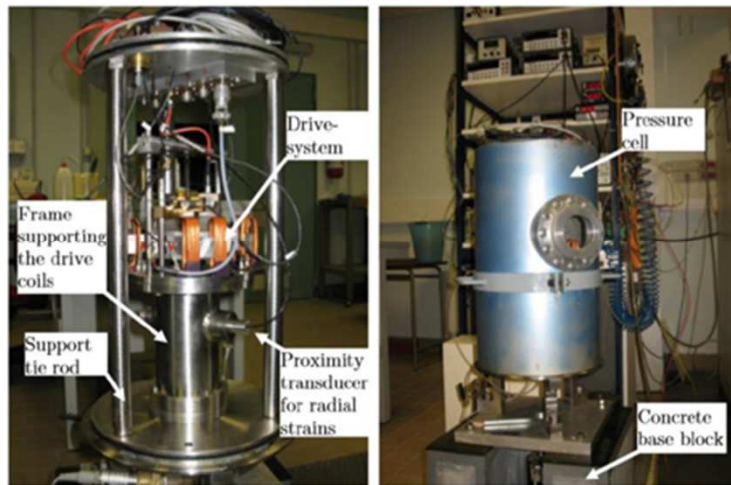
Integrative geotechnical investigations have been performed on 2017 in the area of the planned Haga station.



ADDITIONAL GEOTECHNICAL INVESTIGATIONS

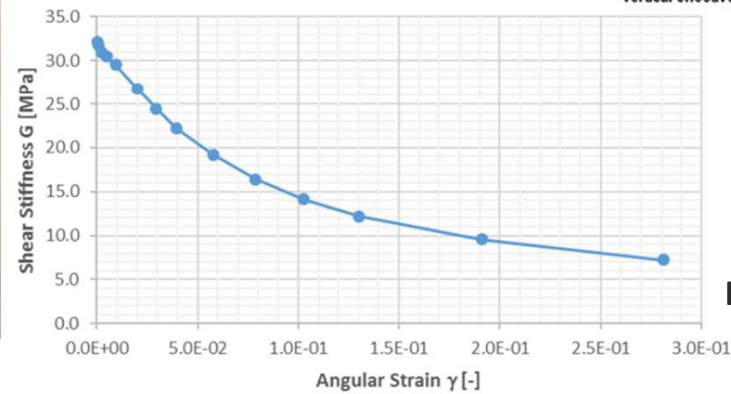
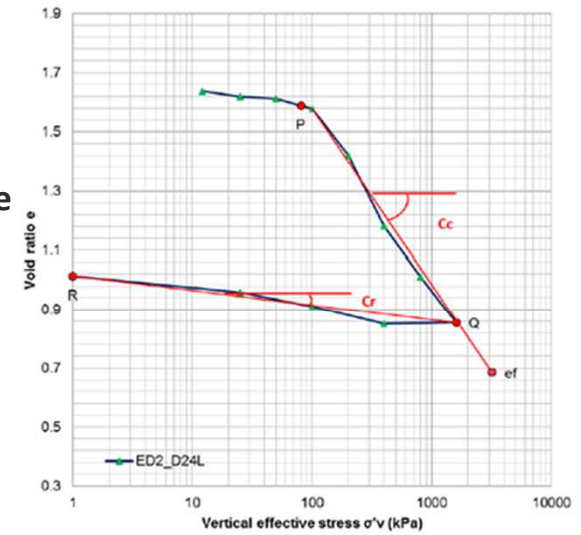
Laboratory test performed:

- Grain size test
- Index properties and Atterberg limits
- Soil classification
- Oedometric tests
- Shear tests
- Resonant column tests



Resonant column test apparatus

Oedometric Curve



Resonant column test

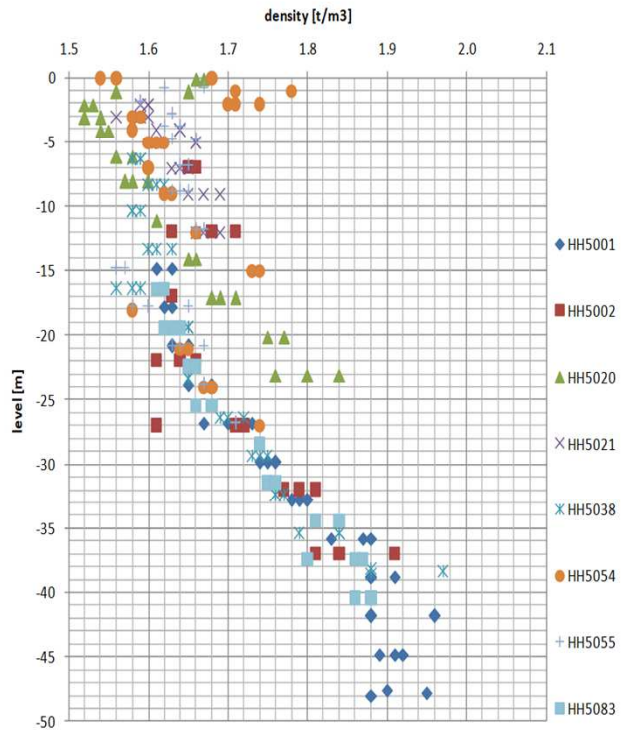
CLAY GEOTECHNICAL DATA

The elaboration of the laboratory and field test leads to the estimation of the following geotechnical parameters for the clay layer in the Rosenlund area:

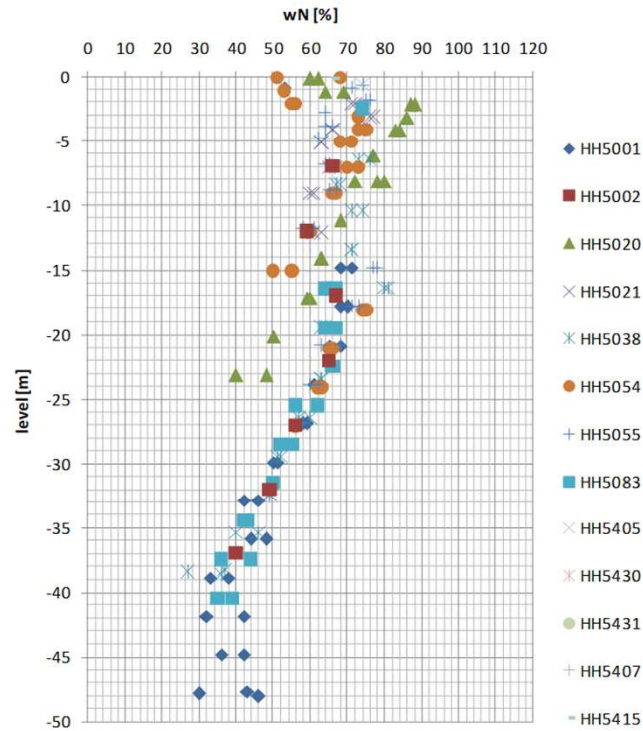
- soil index properties (density, water content, Atterberg limits, sensitivity)
- preconsolidation pressure and overconsolidation ratio
- undrained soil shear strength
- drained soil shear strength
- soil deformability
- creep parameters
- pore pressure values.

Soil index properties

Density



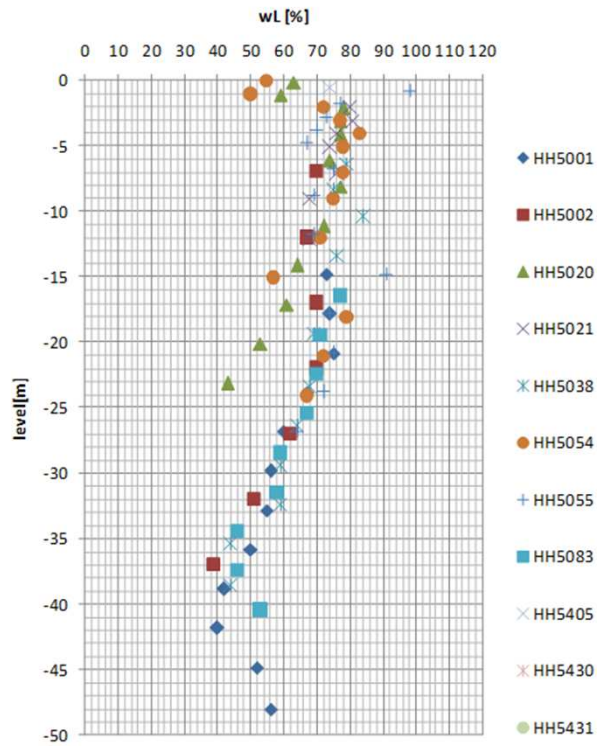
Water content



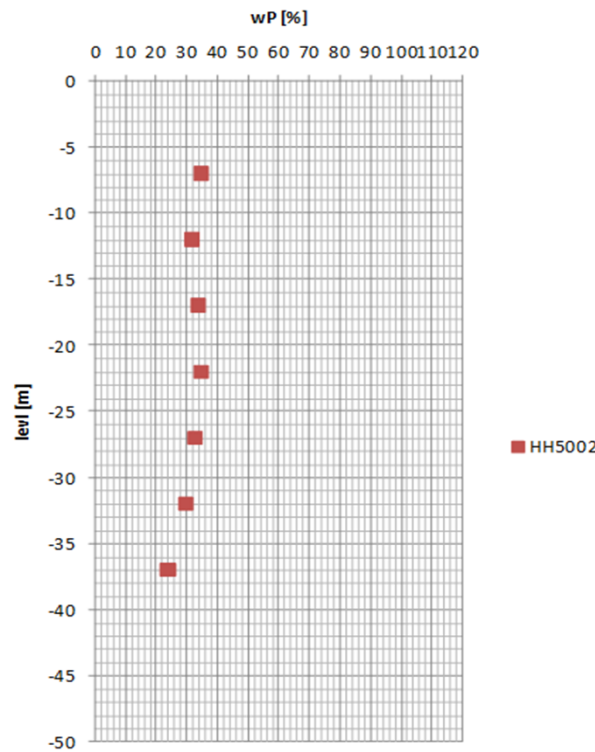
The water content slightly decreases with depth in the first 20 m (60-75%) and then a pronounced decrease from 70% to 40% in between 20-40 m of depth.

Soil index properties

Atterberg liquid limit



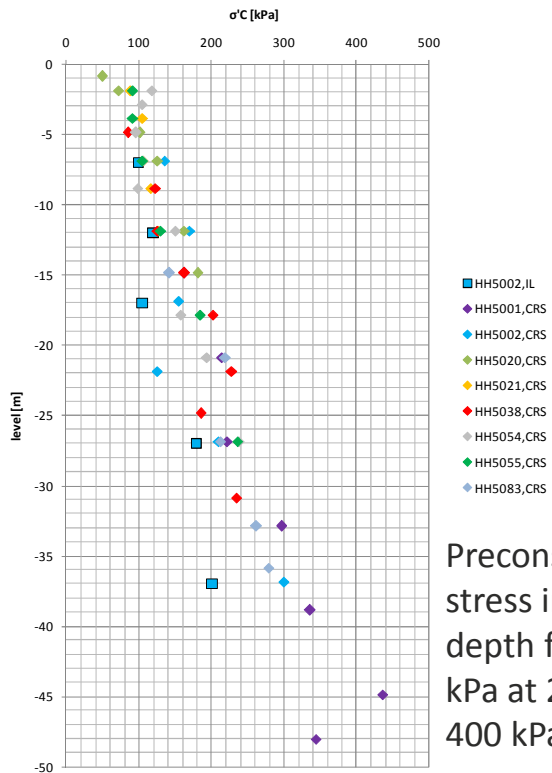
Atterberg plastic limit



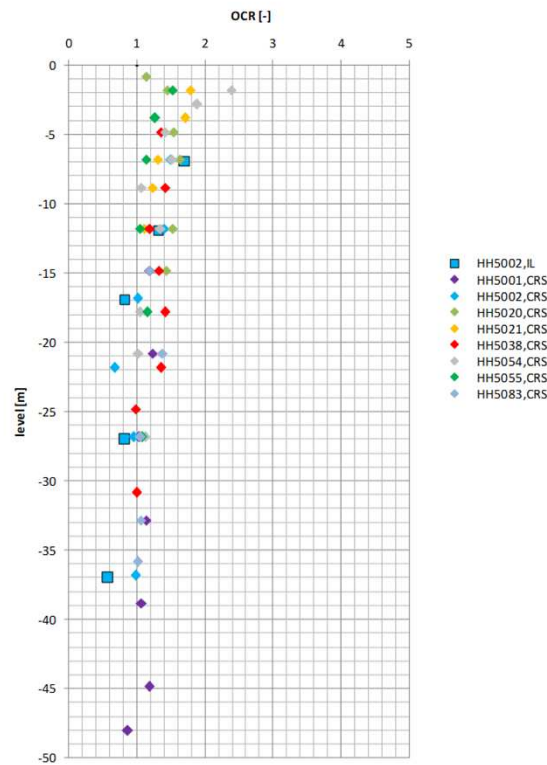
- Atterberg limits have approximately the same trend of the water content.
- Liquid limit values are comprised between 65÷80% in the first 20 m, deeper the values decrease with the depth (wL from 70% to 40%).
- The plastic limit has values around 30÷40% decreasing until 20% from 20m to 40m

Soil index properties

Preconsolidation stress

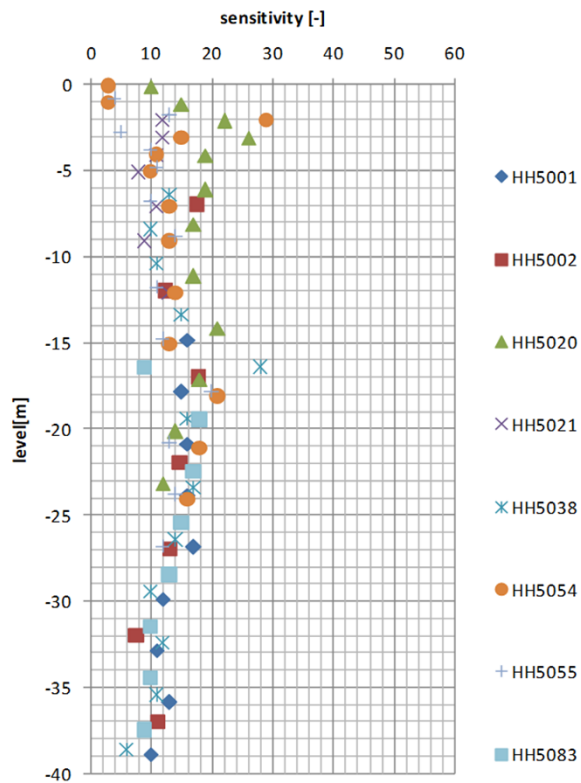


Overconsolidation ratio



Soil index properties

Sensitivity



- is defined as the ratio of the undrained shear strength of undisturbed soil to the undrained shear strength of remoulded soil at the same water content
- the clay layer in the studied area is a medium sensitive clay ($8 < St \leq 30$) according to Rankka et al. (2004)

DESIGN SOLUTION FOR THE RETAINING STRUCTURES

In order to address the different issues related to the geotechnical context and to other aspects related to the design of Haga station, the retaining system has to guarantee the following characteristics:

- Strong static properties, in order to resist the high horizontal thrusts due to the poor mechanical properties of the clay
- High stiffness, in order to limit the deformations due to the low elastic modulus of the clay
- the technological possibility of execution in both soft materials and rock, considering that the final excavation level of the station presents both situations and that embedment in rock has to be guaranteed
- The capacity of supporting a top-down slab, foreseen in order to limit the interferences with the traffic in the area
- Prevention of settlements, with particular reference to differential ones, in short and long term
- Waterproofing in short term, during excavations
- Use of a cross-wall system in order to stabilize the base of the retaining walls and limit the deformations

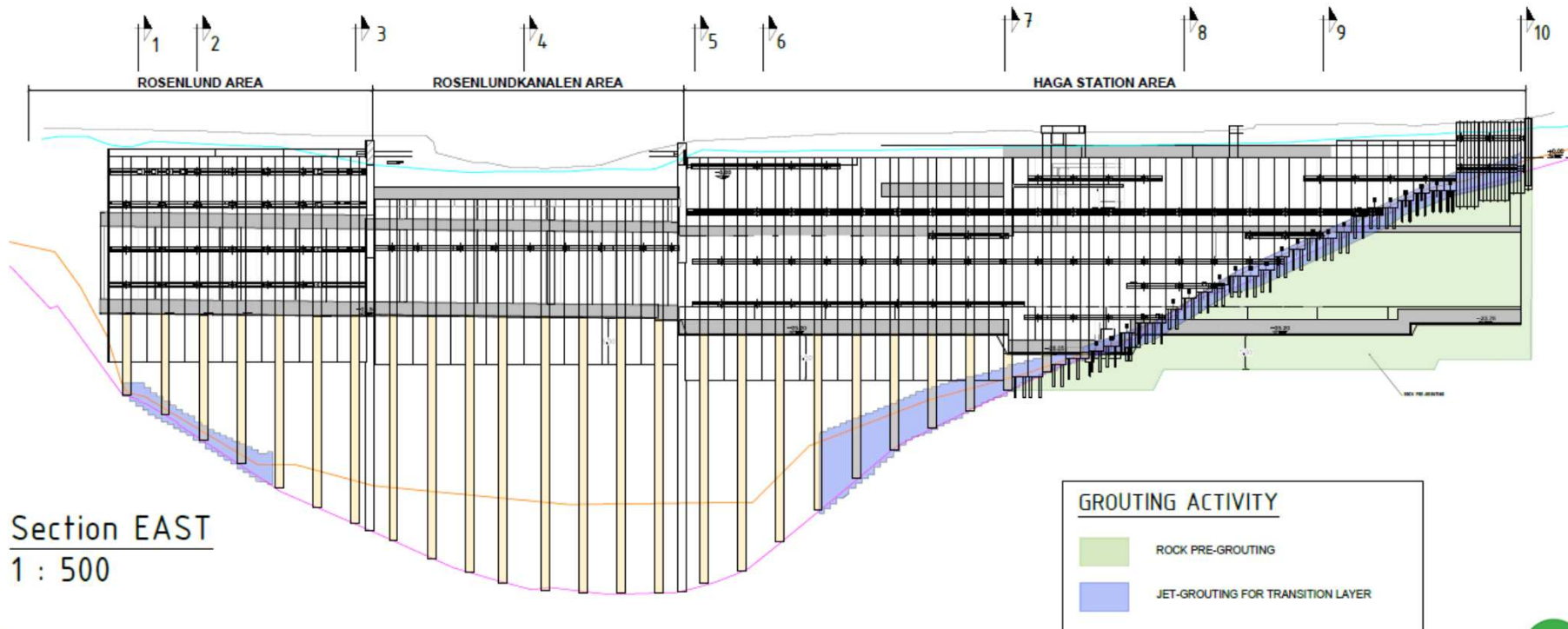
FINAL EXCAVATION LEVEL

1 : 500

CLAY AT EXCAVATION LEVEL

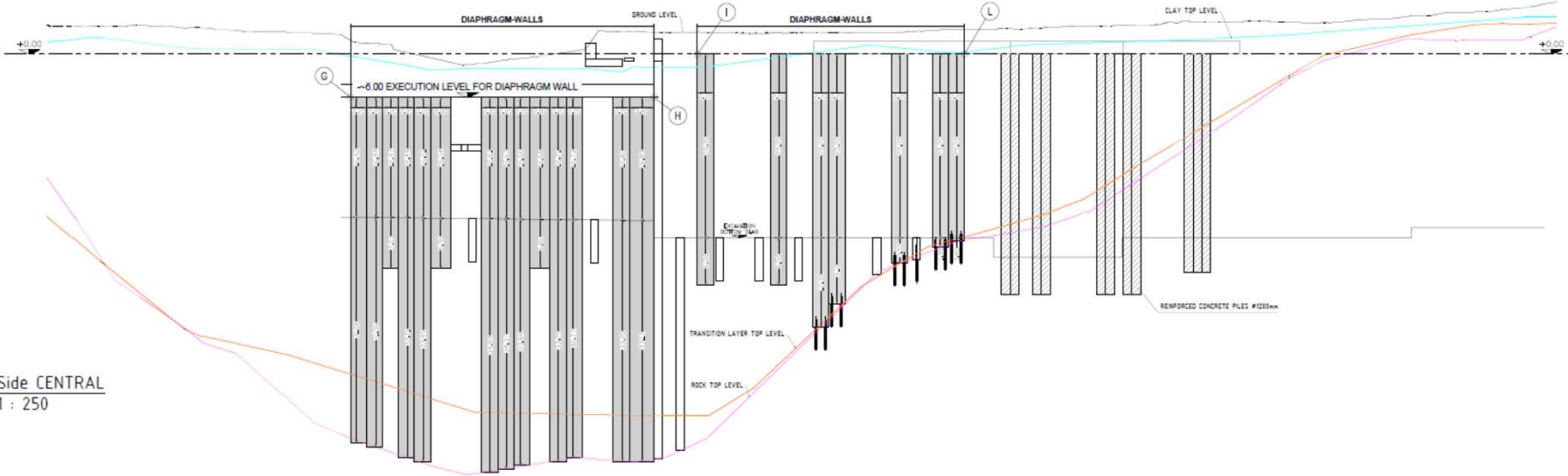
DESIGN SOLUTION FOR THE RETAINING STRUCTURES

LONGITUDINAL PROFILE - EAST SIDE



DESIGN SOLUTION FOR THE RETAINING STRUCTURES

LONGITUDINAL PROFILE – CENTRAL ALIGNMENT

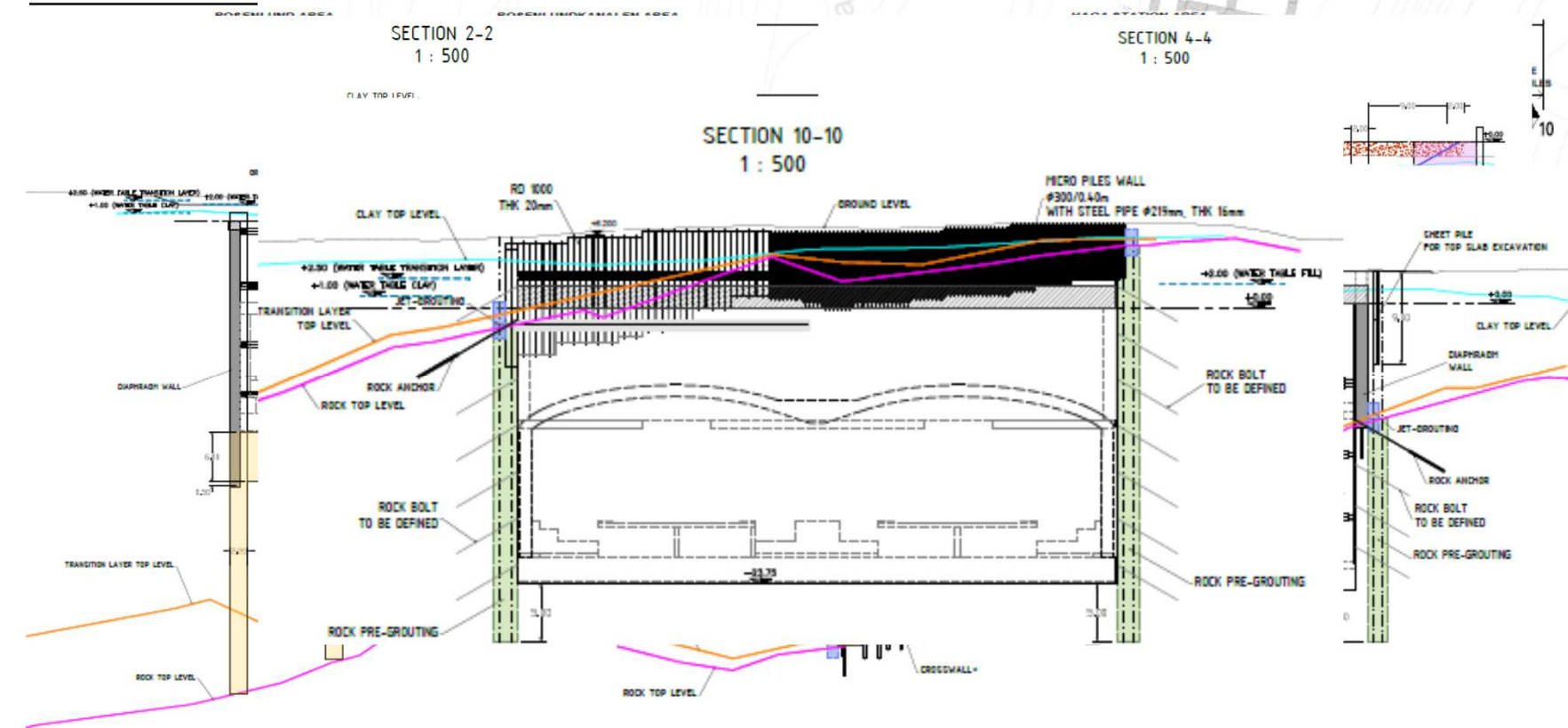


Side CENTRAL
1 : 250



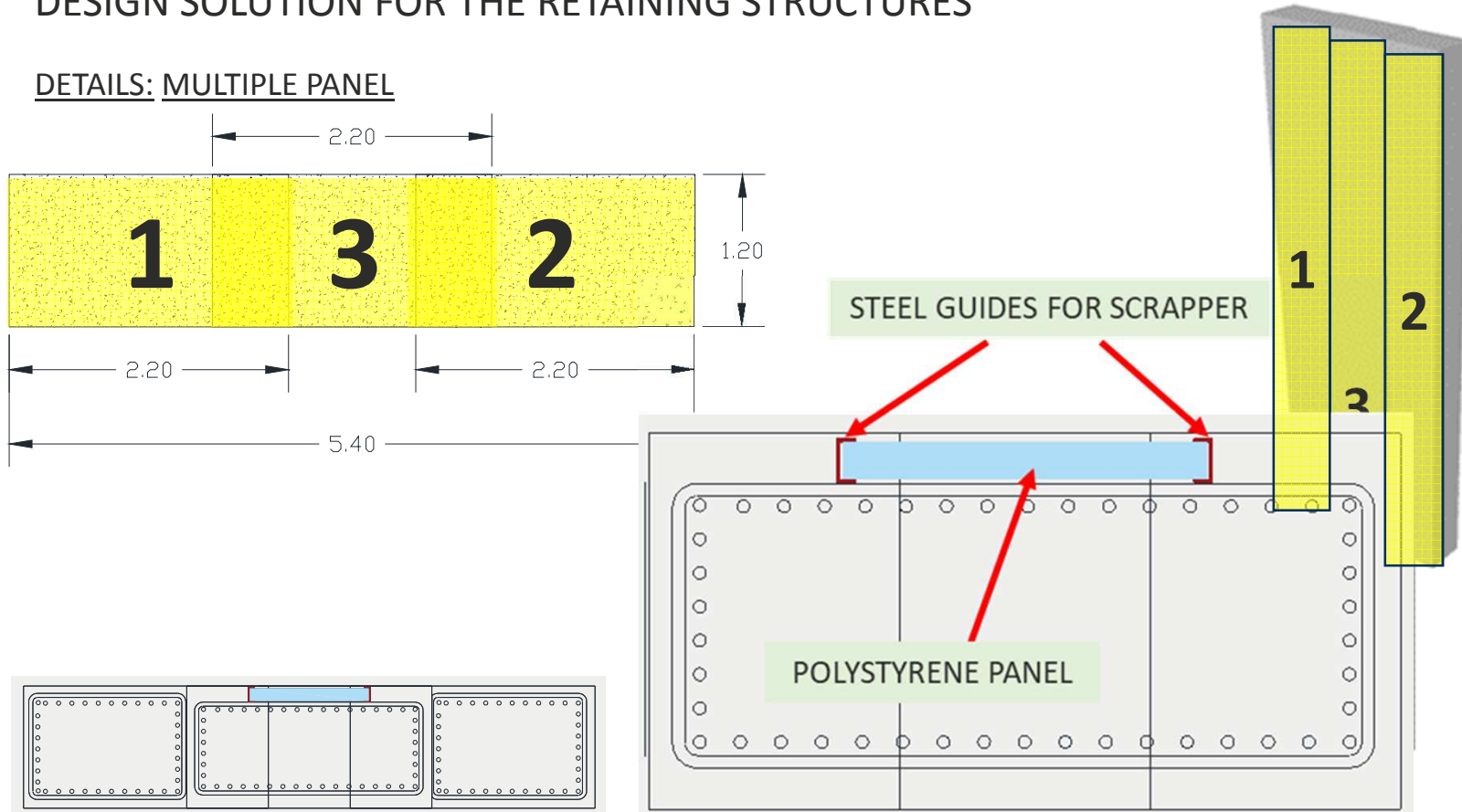
DESIGN SOLUTION FOR THE RETAINING STRUCTURES

CROSS SECTIONS



DESIGN SOLUTION FOR THE RETAINING STRUCTURES

DETAILS: MULTIPLE PANEL



DESIGN SOLUTION FOR THE RETAINING STRUCTURES

EVALUATION OF THE TRENCH STABILITY FOR THE MULTIPLE PANEL

Both numerical and analytical calculations are performed, in order to allow a comparison in the results

**3D numerical simulation
(Plaxis)**

Analytical method

Elements considered in the analyses:

- Geometry of the D-wall (t-shape panel, worst condition)
- Excavation stages
- Geological and Geotechnical context
- Machinery surcharges
- Stabilizing slurry (bentonite)

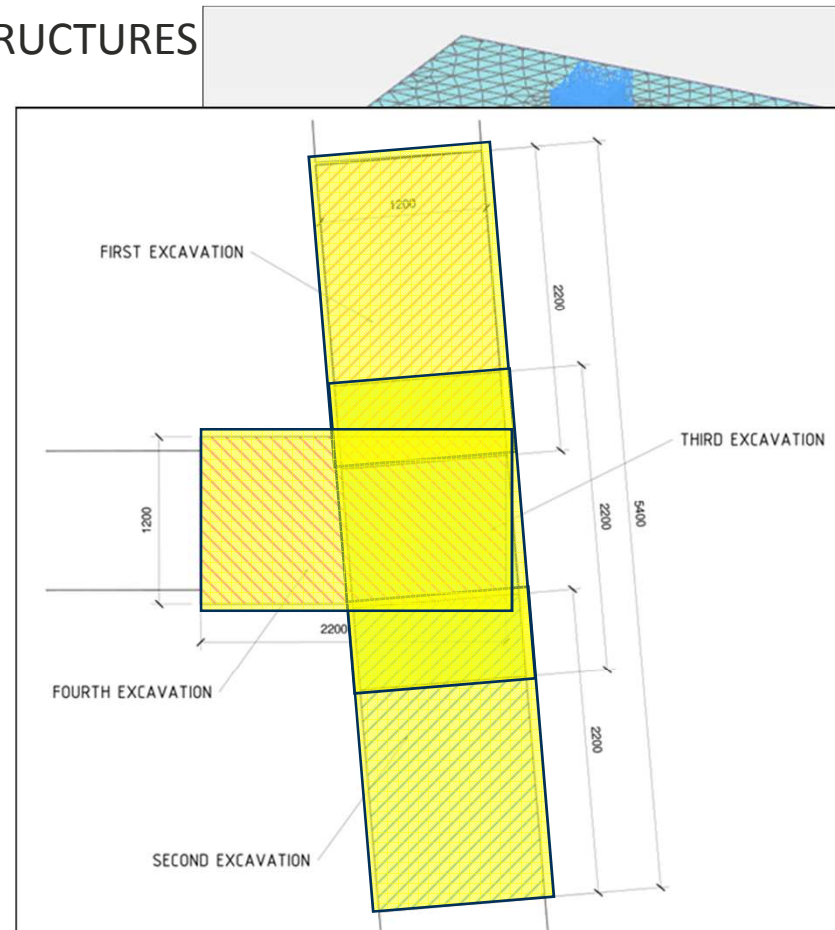
DESIGN SOLUTION FOR THE RETAINING STRUCTURES

EVALUATION OF THE TRENCH STABILITY

Numerical analysis (Plaxis 3D)

Analysis stages:

- GEO: geostatic
- SUR: application of the crane load at ground level
- EXC 1: excavation of the first lateral part of the panel
- EXC 2: excavation of the second lateral part of the panel
- EXC 3: excavation of the central shallow part
- EXC 4: completion of the excavation of the central deeper part
- EXC 5: excavation of the T shape
- DIA: activation of concrete

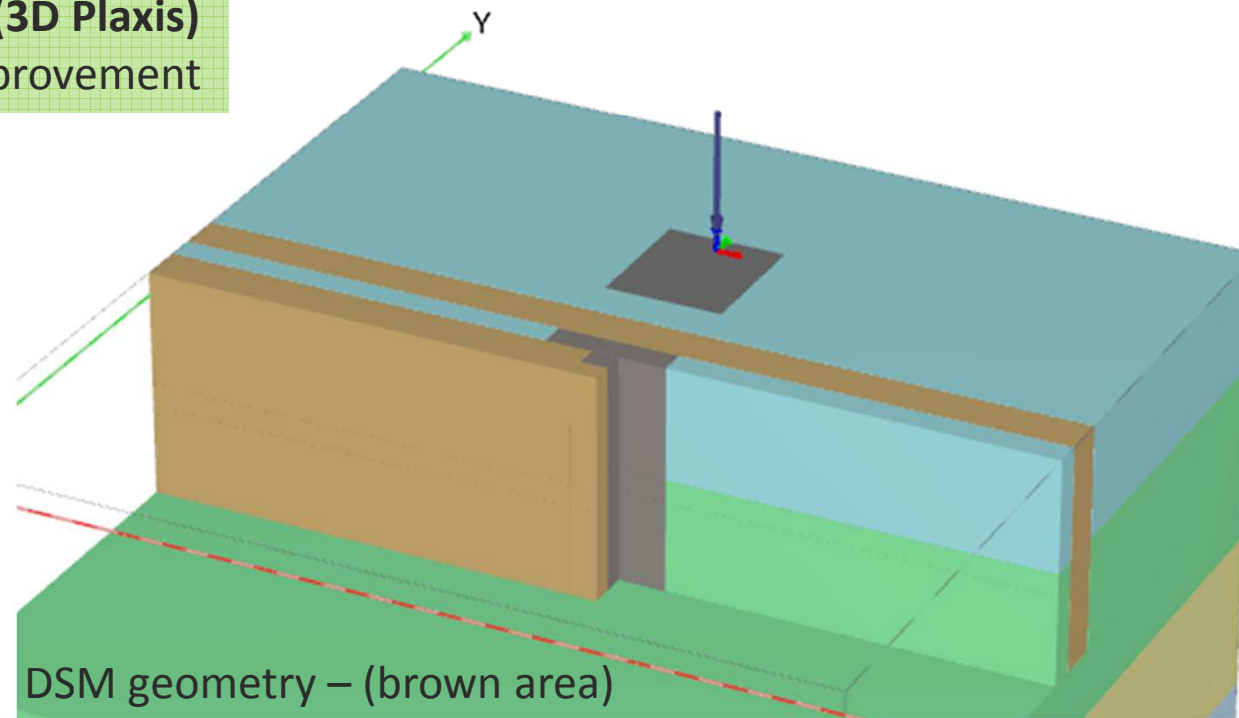


DESIGN SOLUTION FOR THE RETAINING STRUCTURES

EVALUATION OF THE TRENCH STABILITY

Numerical analysis (3D Plaxis)
Deep soil mixing improvement

A second model was studied to evaluate the effect of the ground improvement by Deep Soil Mixing on the stability of the trench



DESIGN SOLUTION FOR THE RETAINING STRUCTURES

EVALUATION OF THE TRENCH STABILITY

Numerical analysis (3D Plaxis) Results

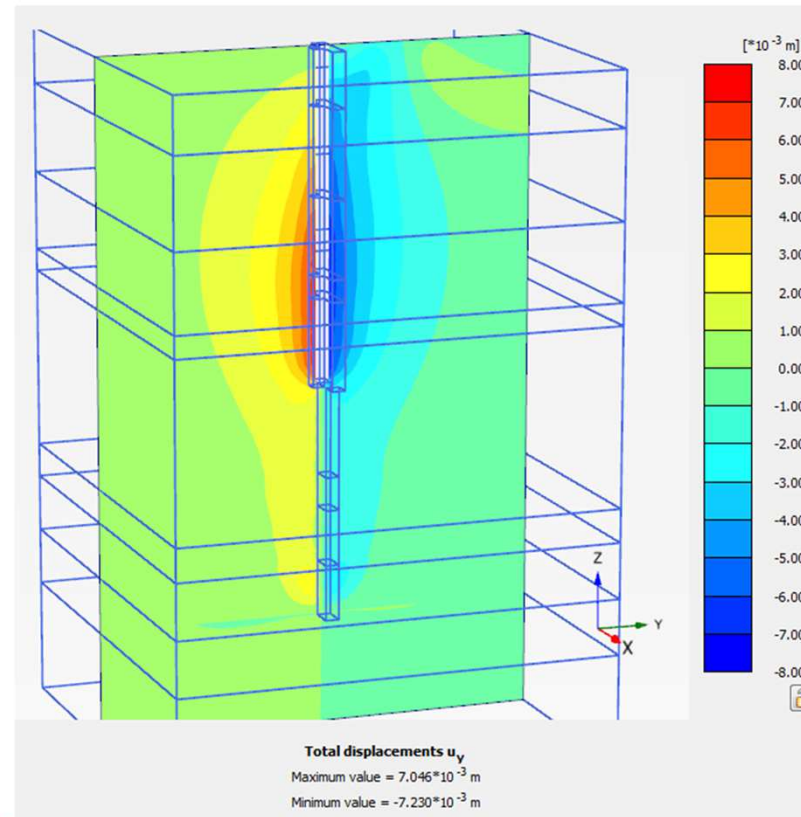
Plaxis 3D output – With Deep Soil Mixing

Maximum horizontal displacement results about 20mm in the transition layer at the bottom of the central part; displacement remains less than 7-8 mm in the clay

Plaxis 3D output – Without Deep Soil Mixing

Maximum horizontal displacement results about 20mm in the transition layer at the bottom of the central part; displacement remains less than 8 mm in the clay

A very good improvement with reduced horizontal displacement is visible in the first 10 meters where the DSM has been considered

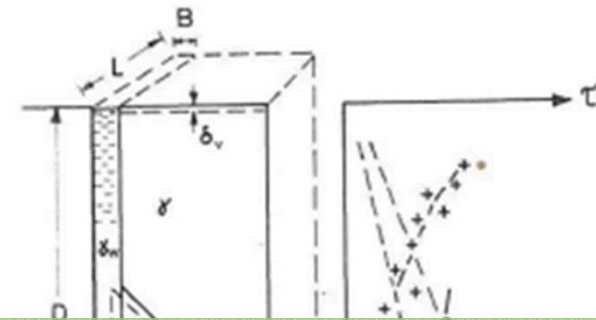
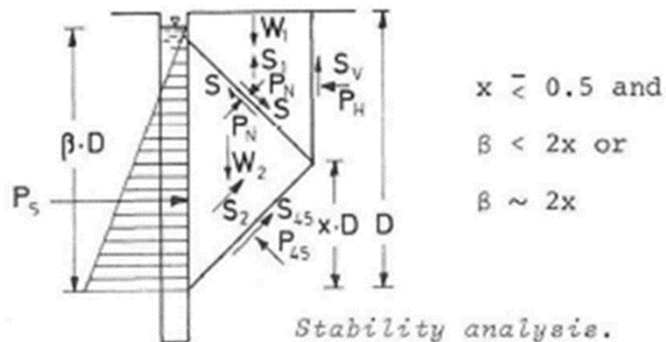


DESIGN SOLUTION FOR THE RETAINING STRUCTURES

EVALUATION OF THE TRENCH STABILITY

Analytical method

The evaluation of the stability is carried out also with an **analytical method**, as explained in the report “Stability of slurry trench excavations in soft clay”
G. AAS, Head Foundation Section,
Norwegian Geotechnical Institute.



In the analytical model, the following elements have been considered:

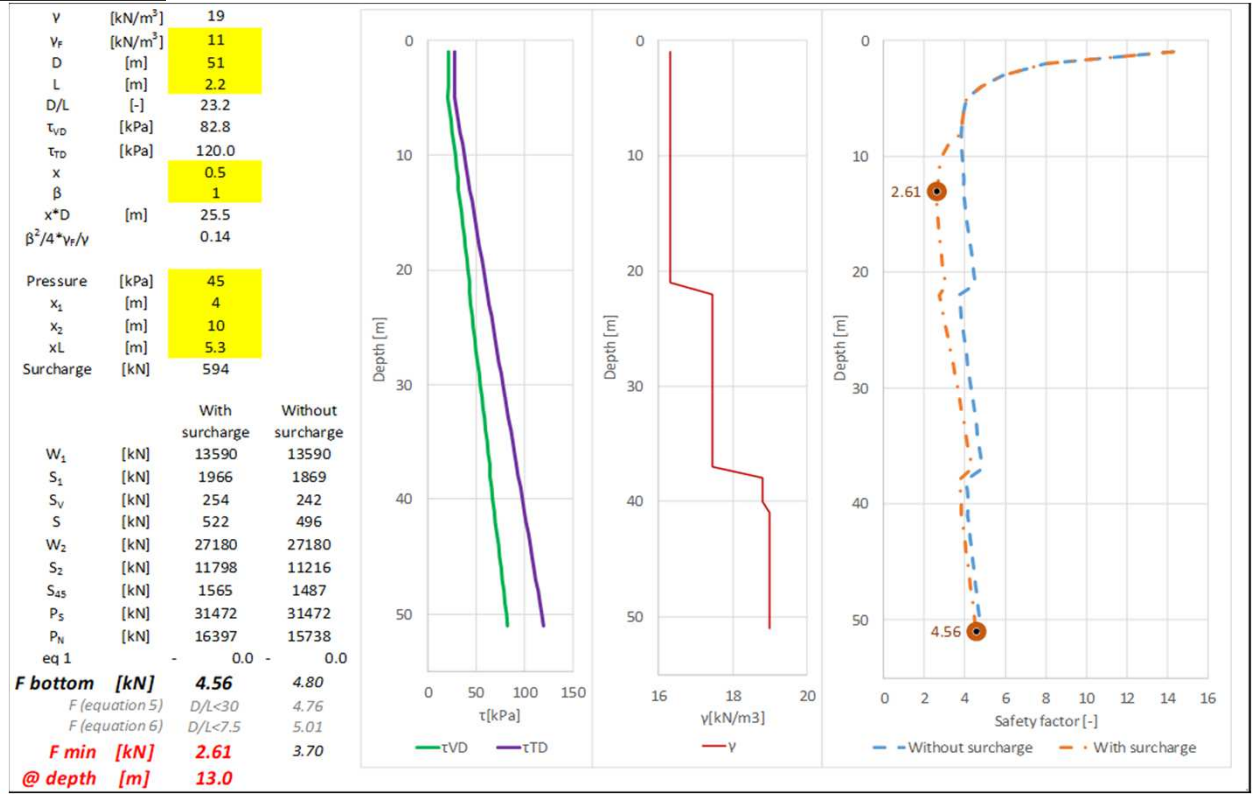
- Surcharge at different distance from the trench
- Variability of the parameters along the depth of the excavation
- Different construction stages, as per numerical simulation at stages:
 - EXC 1
 - EXC 3
 - EXC 5

DESIGN SOLUTION FOR THE RETAINING STRUCTURES

EVALUATION OF THE TRENCH STABILITY

Analytical method Results

The analytical calculation provides the safety factor along the depth of the excavation, considering or not the presence of the surcharge



DESIGN SOLUTION FOR THE RETAINING STRUCTURES

EVALUATION OF THE TRENCH STABILITY

Safety factor Results

The stability of the excavation is guaranteed by the pressure given by the water plus bentonite; the stability factor is in the range 2.3-2.6 for 3D FEM analyses and in the range 1.60-2.60 for analytical method

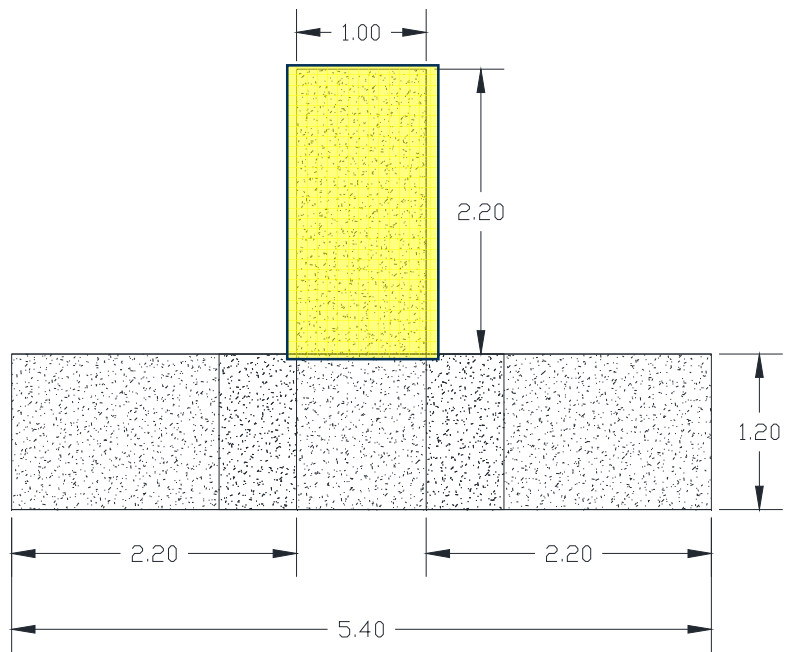
ANYWAY A TEST PANEL WILL BE PERFORMED TO VALIDATE THE TRENCH STABILITY ANALYSIS

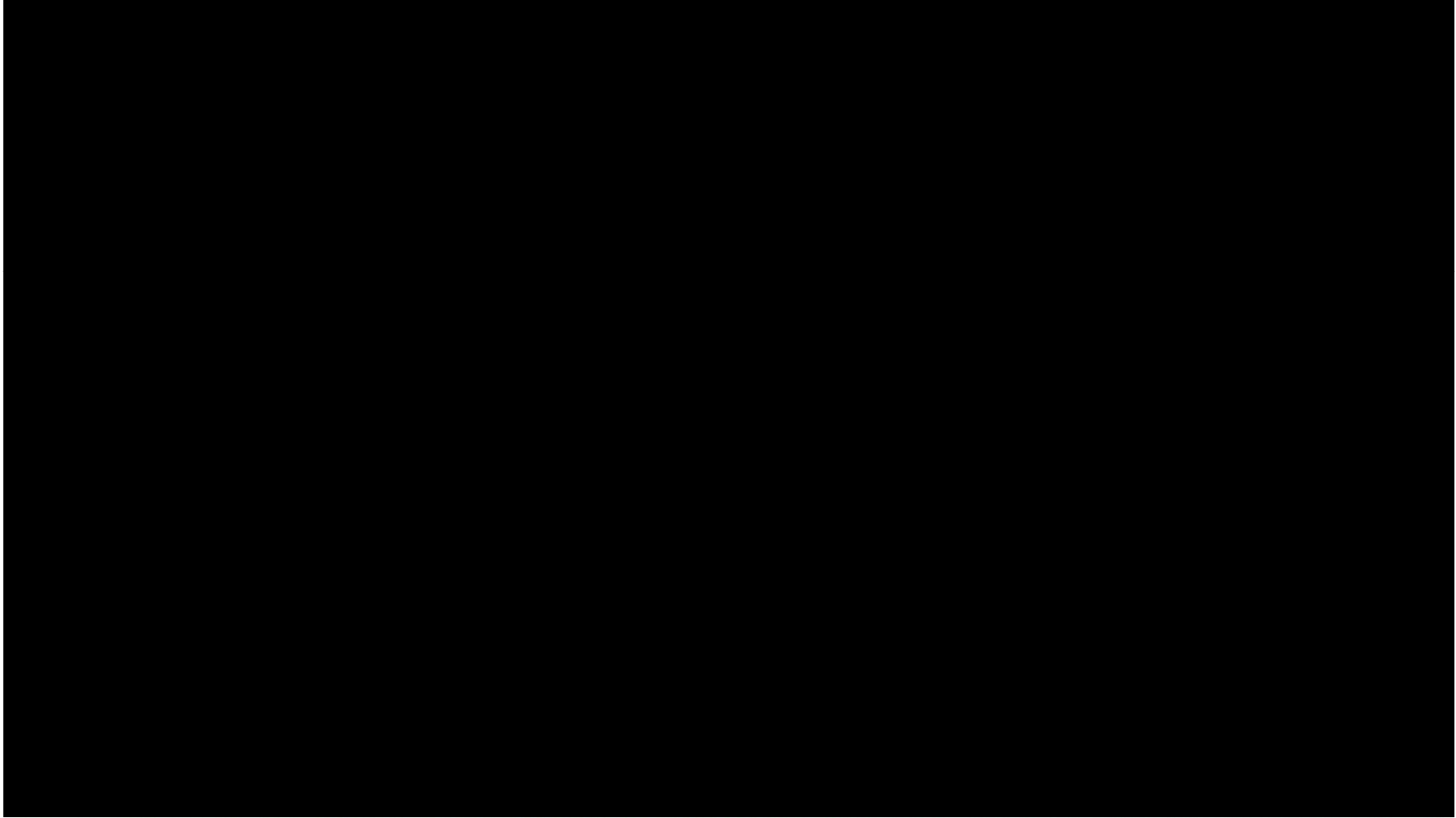
Step	3D numerical simulation		Analytical method	
	With DSM	Without DSM	Surcharge @4m	Surcharge @6m
EXC 1	2.673	2.395	2.61 (3.62)	2.87 (3.62)
EXC 3	2.606	2.242	1.58 (1.95)	1.65 (1.95)
EXC 4	2.304	2.208	2.61 (4.65)	2.87 (4.65)
EXC 5	2.414	2.099	<i>Not applicable</i>	

Safety factor for excavation stability

DESIGN SOLUTION FOR THE RETAINING STRUCTURES

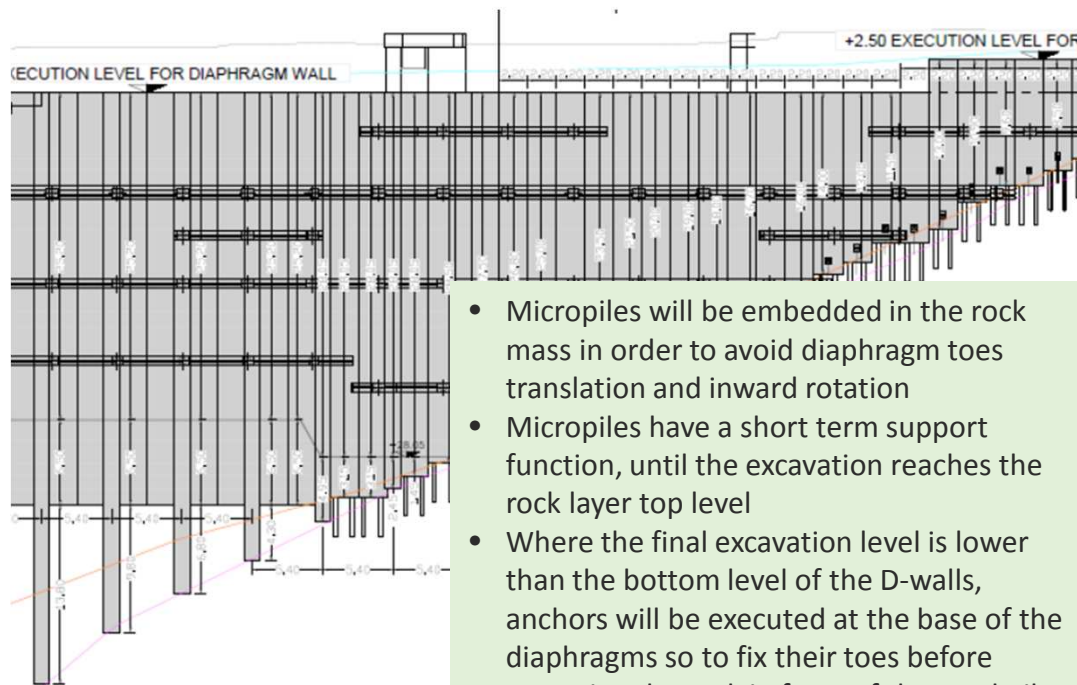
DETAILS: CROSS-WALLS



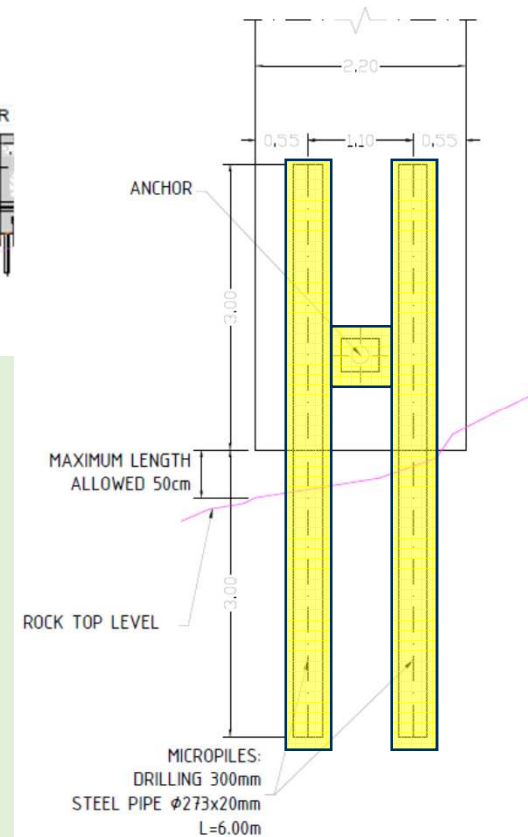


DESIGN SOLUTION FOR THE RETAINING STRUCTURES

DETAILS: ROCK ANCHORING



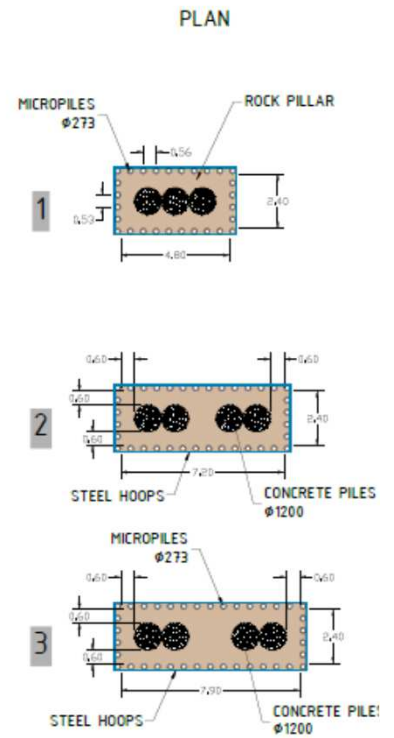
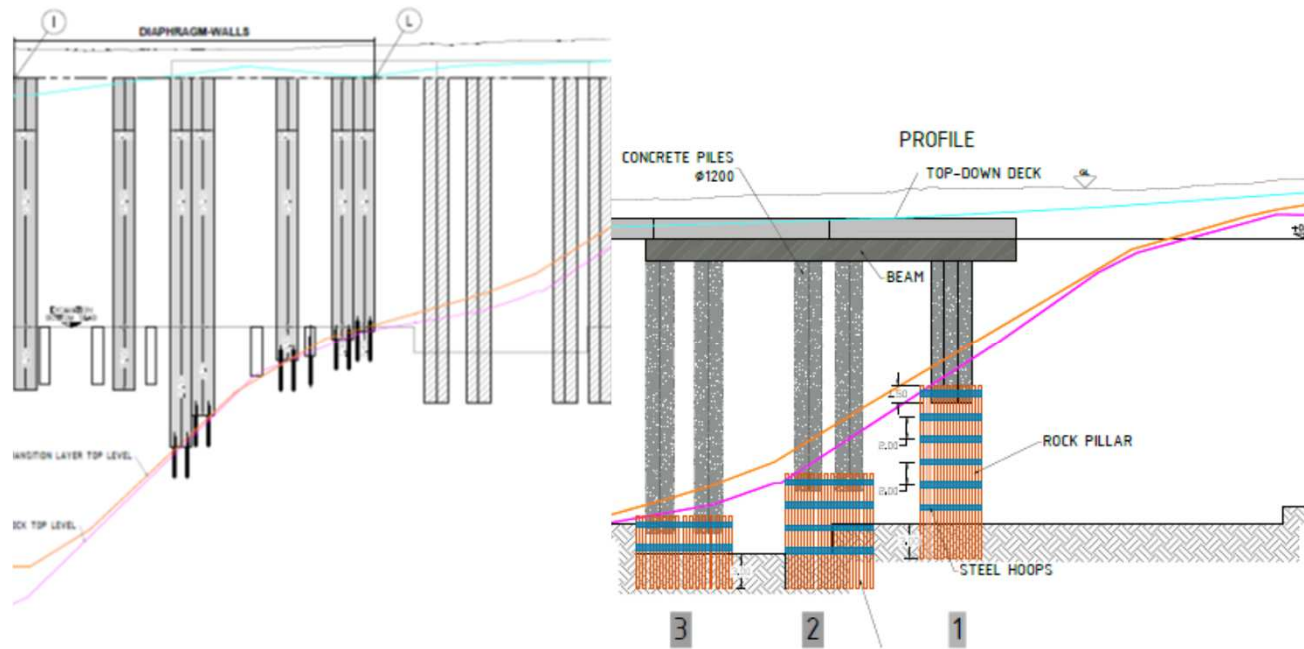
- Micropiles will be embedded in the rock mass in order to avoid diaphragm toes translation and inward rotation
- Micropiles have a short term support function, until the excavation reaches the rock layer top level
- Where the final excavation level is lower than the bottom level of the D-walls, anchors will be executed at the base of the diaphragms so to fix their toes before removing the rock in front of the steel piles



DESIGN SOLUTION FOR THE RETAINING STRUCTURES

DETAILS: ROCK PILLARS

ROCK PILLAR SKETCH



GB 50 Hydraulic Grab	
Max. hook load	28 t

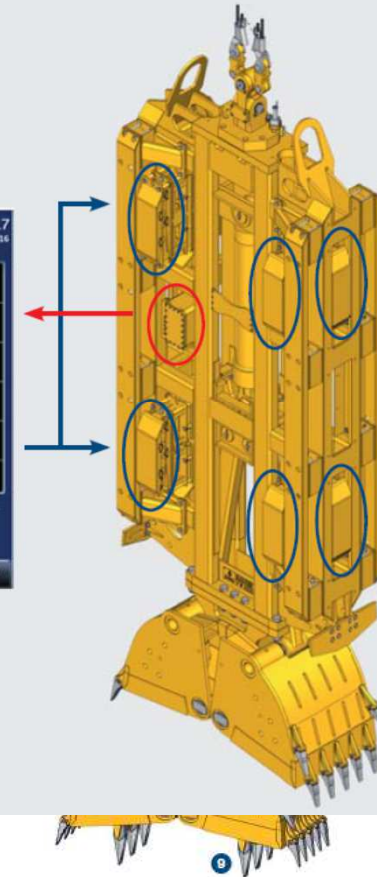
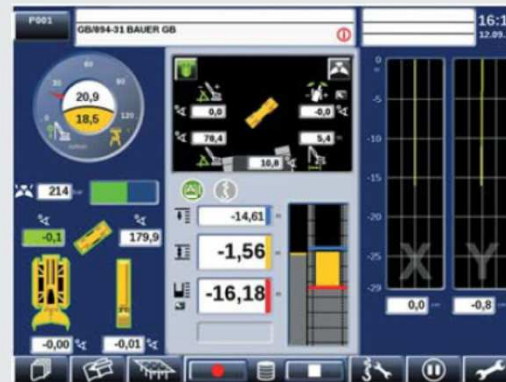
Length: 2,400 – 4,200 mm
Width: 600 – 1,500 mm

Deviation control

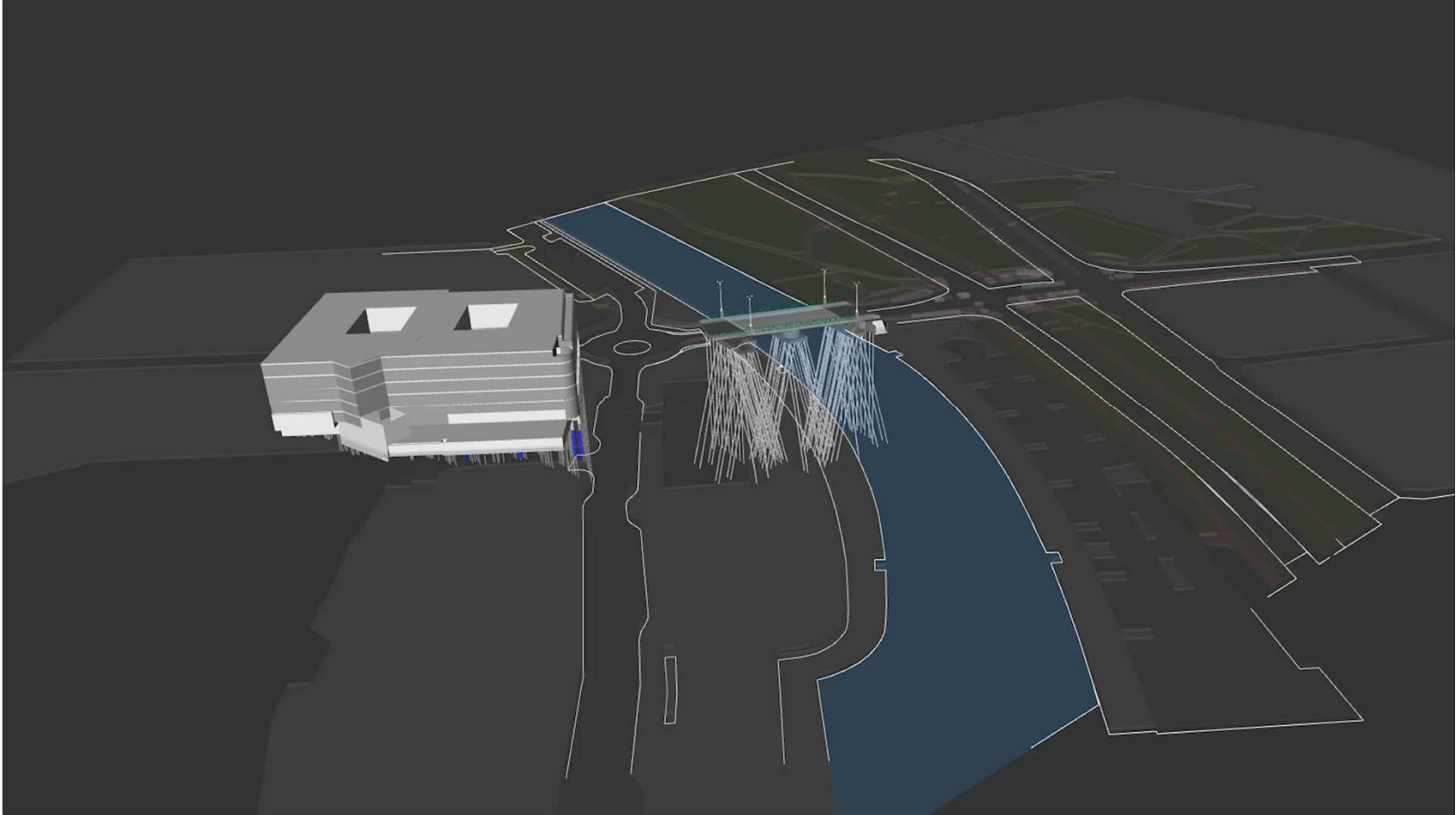
The grab module for B-Tronic system was developed for monitoring the verticality of diaphragm wall trenches continuously during excavation. The current position of the grab is transferred and displayed online during the excavation. An inclinometer is built into the grab to measure the inclination of the trench in the x- and y-axis.

Data transfer from the grab to the operator's cab is carried out via a heavy-duty electrical cable which, by following every move of the grab, is automatically reeled on and off by a hydraulically operated cable recoil system. Data are visualized on a touch-screen monitor. The measured values can be stored, evaluated and printed by using a PC. A final measurement of deviation of the trench is carried out by a separate survey of the trench after the completion of excavation.

Optional: Additionally the DHG V can be equipped with a gyroscope and a distance measurement of the grab cylinder. So the deviation on z-axis and the actual shovel position can be displayed on the B-Tronic screen to support of the operator.



- bx set
- ing device
- ring flap
- order
- ist rod
- ension
- ing edge
- vel set
- eling device
- ontrol shovel
- tion (optional)
- oscopic
- pass (optional)



Thank you very much



Tack så mycket

