



*A challenging underwater bridge
founded on steel core piles
Påldagen 2013, Fredrik Persson*

ZÜBLIN

Agenda

Introduction // Intro Trafikverket Söderström movie

Södermälarstrand.... Secant piles in soft and unstable fill on steep rock...

In the Middle... Steel core piles with high precision on 25 m depth...

Riddarholmen ...King piles in tough moran...



AGENDA

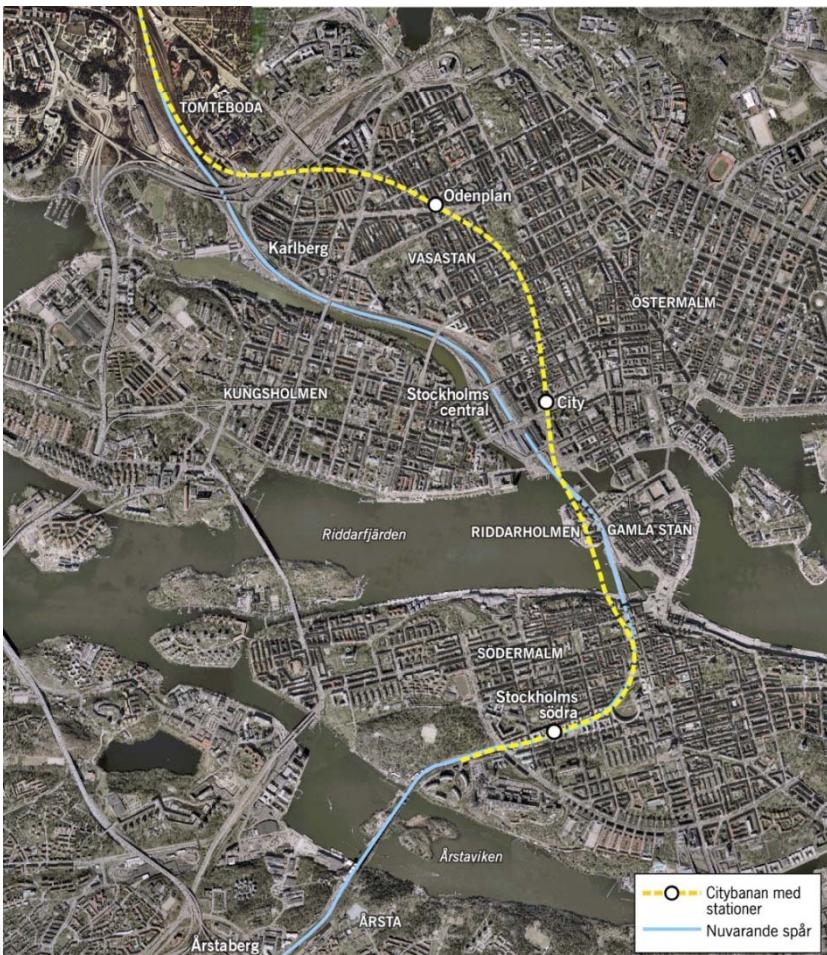
INTRO

SÖDER-
MÄLARSTRAND

IN THE MIDDLE

RIDDARHOLMEN

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TRAFIKVERKET

Citybanan

Underground commuter
railway system through
the center of Stockholm

Construction period

2008 - 2017



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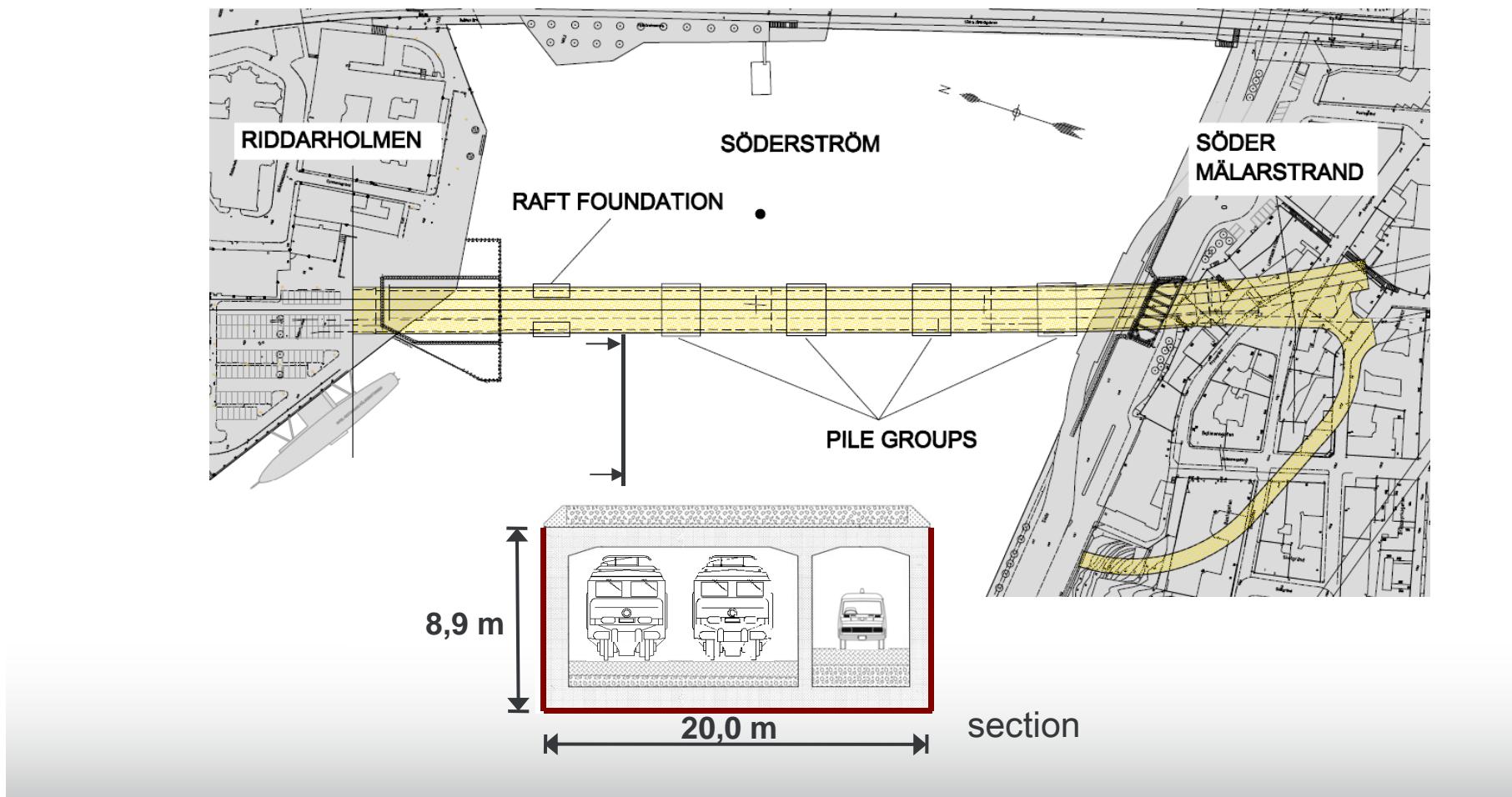
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Project overview



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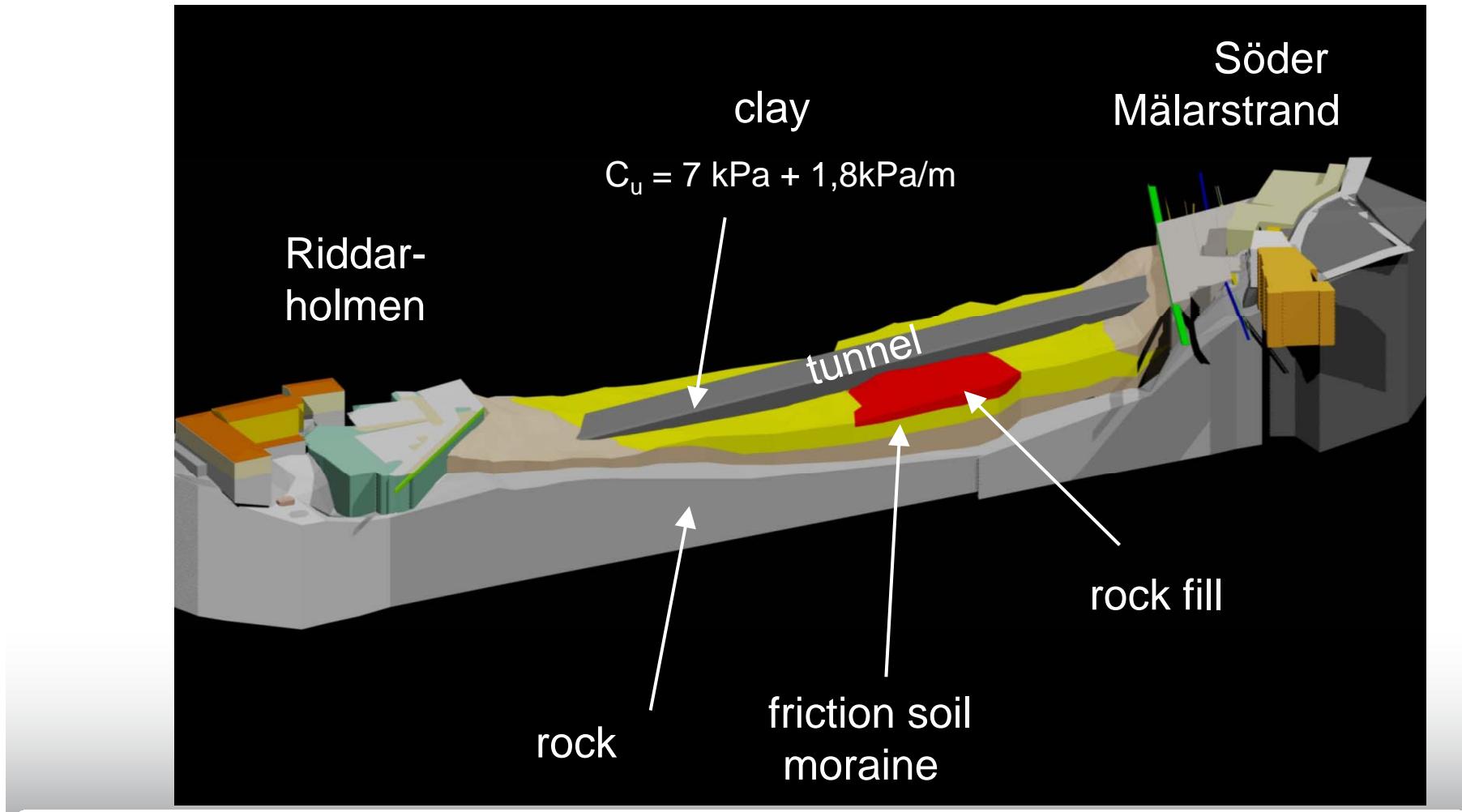
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Geology



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Foundation layout

156 steel core piles

$\varnothing 180$ mm

Riddar-
holmen

Söder
Mälarstrand

300 m

57 m

55 m

55 m

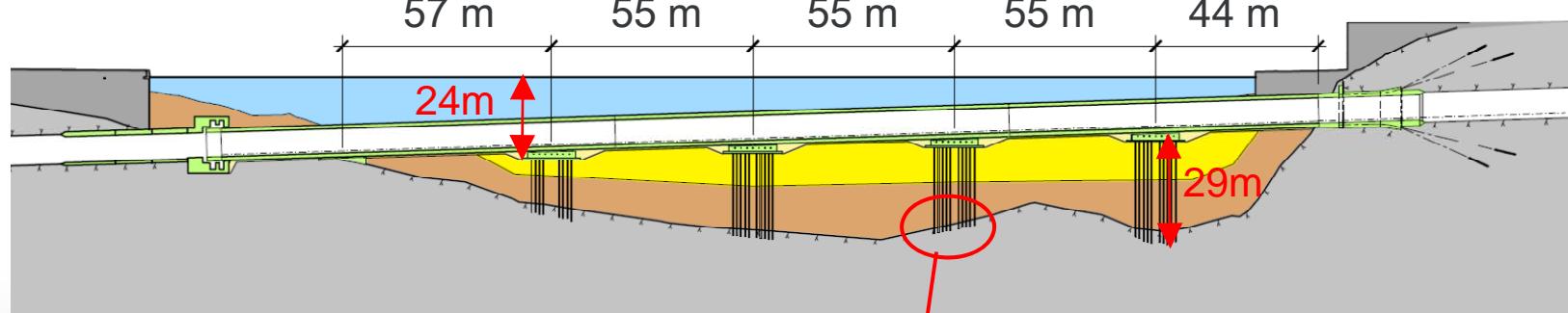
55 m

44 m

24m

29m

min. embedding in rock: 1 m



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pihl

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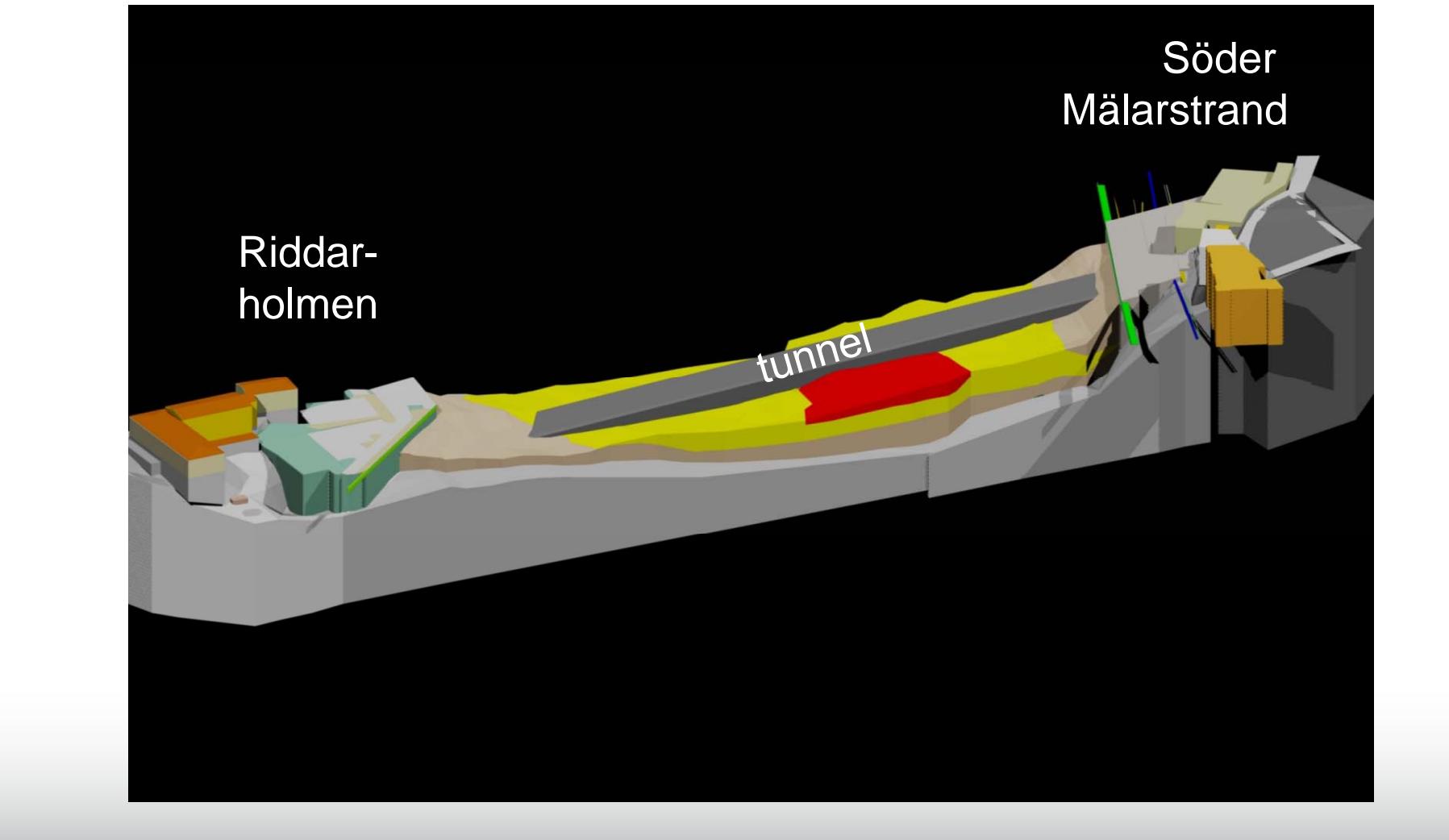
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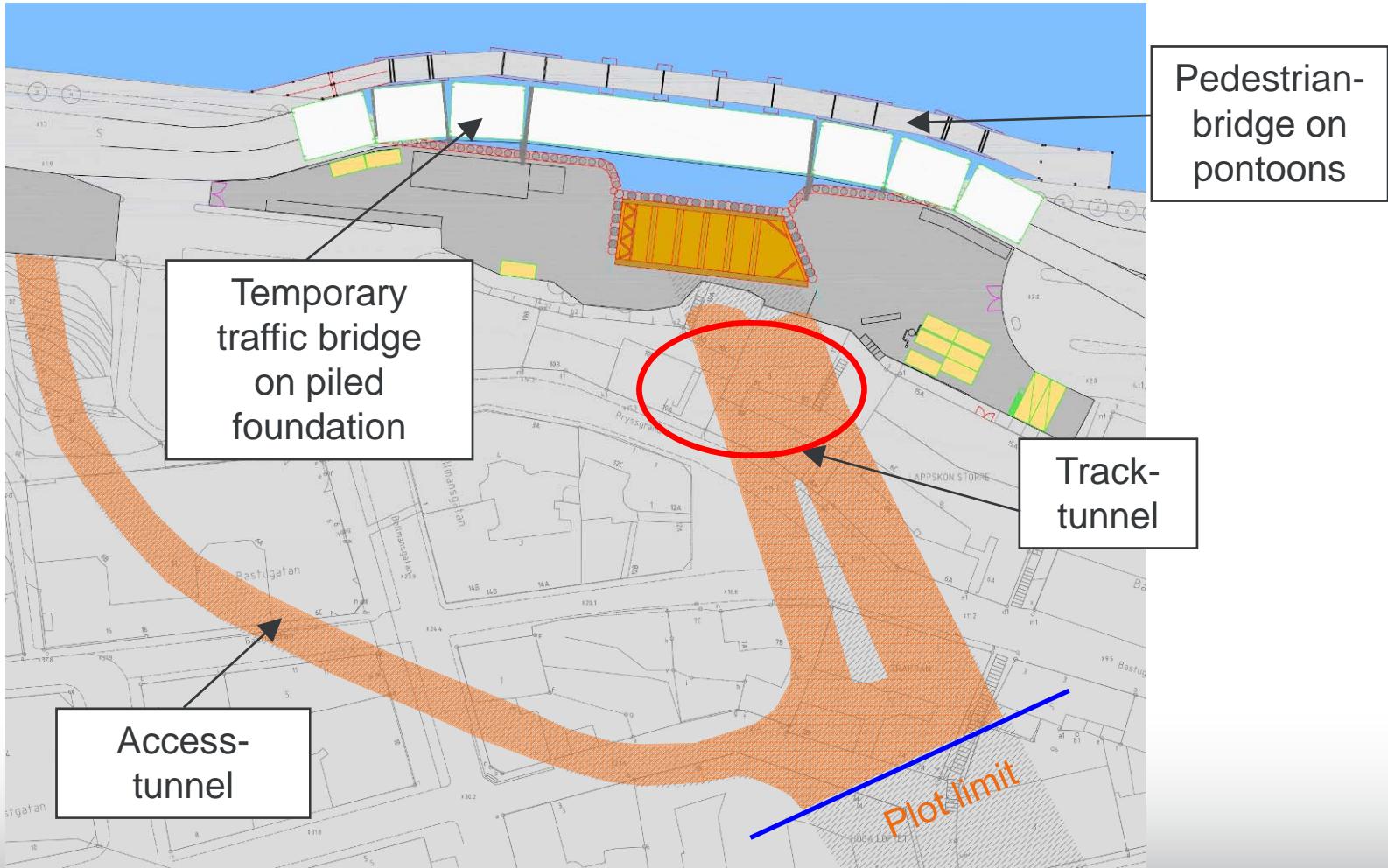
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Söder Mälarstrand



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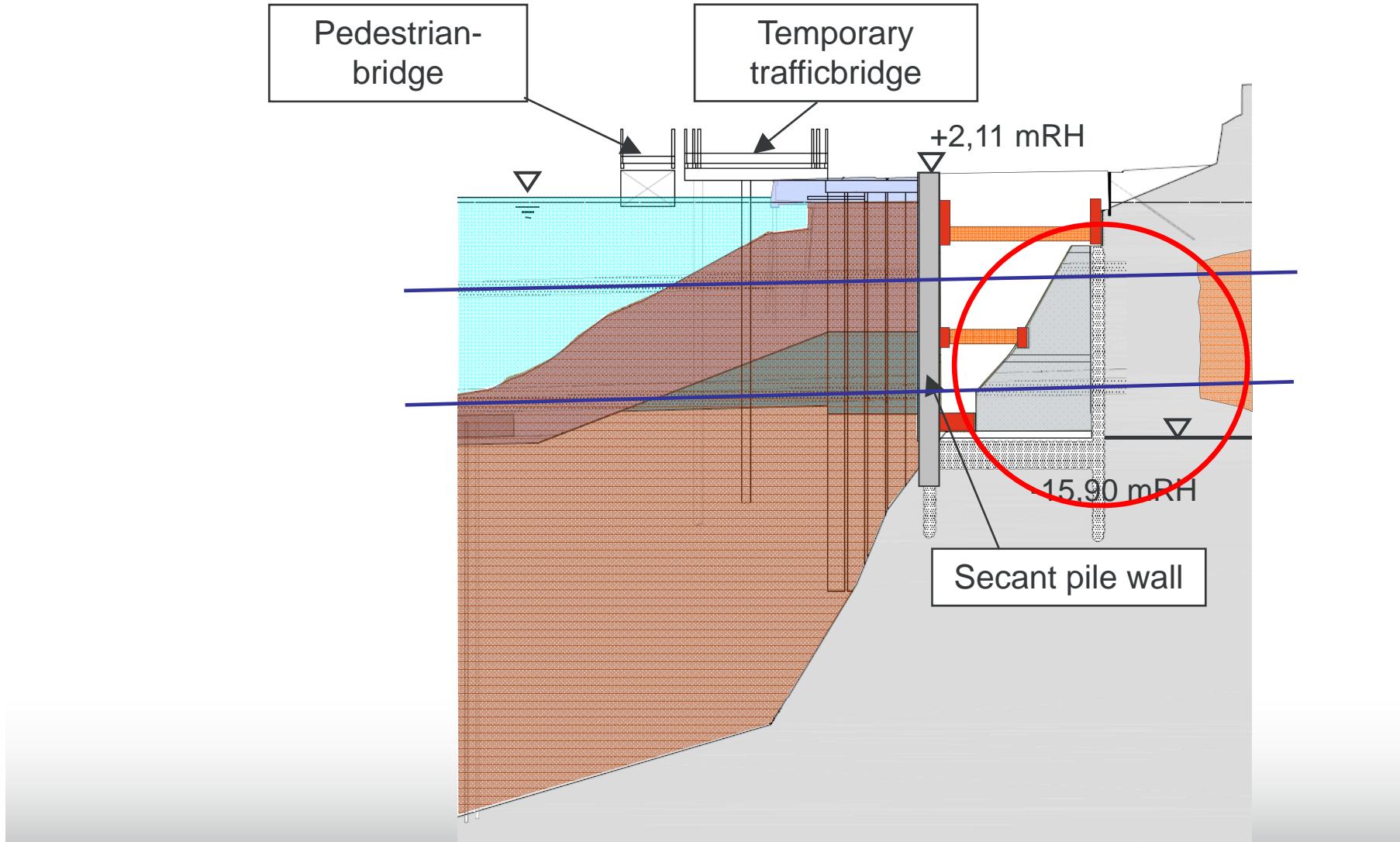
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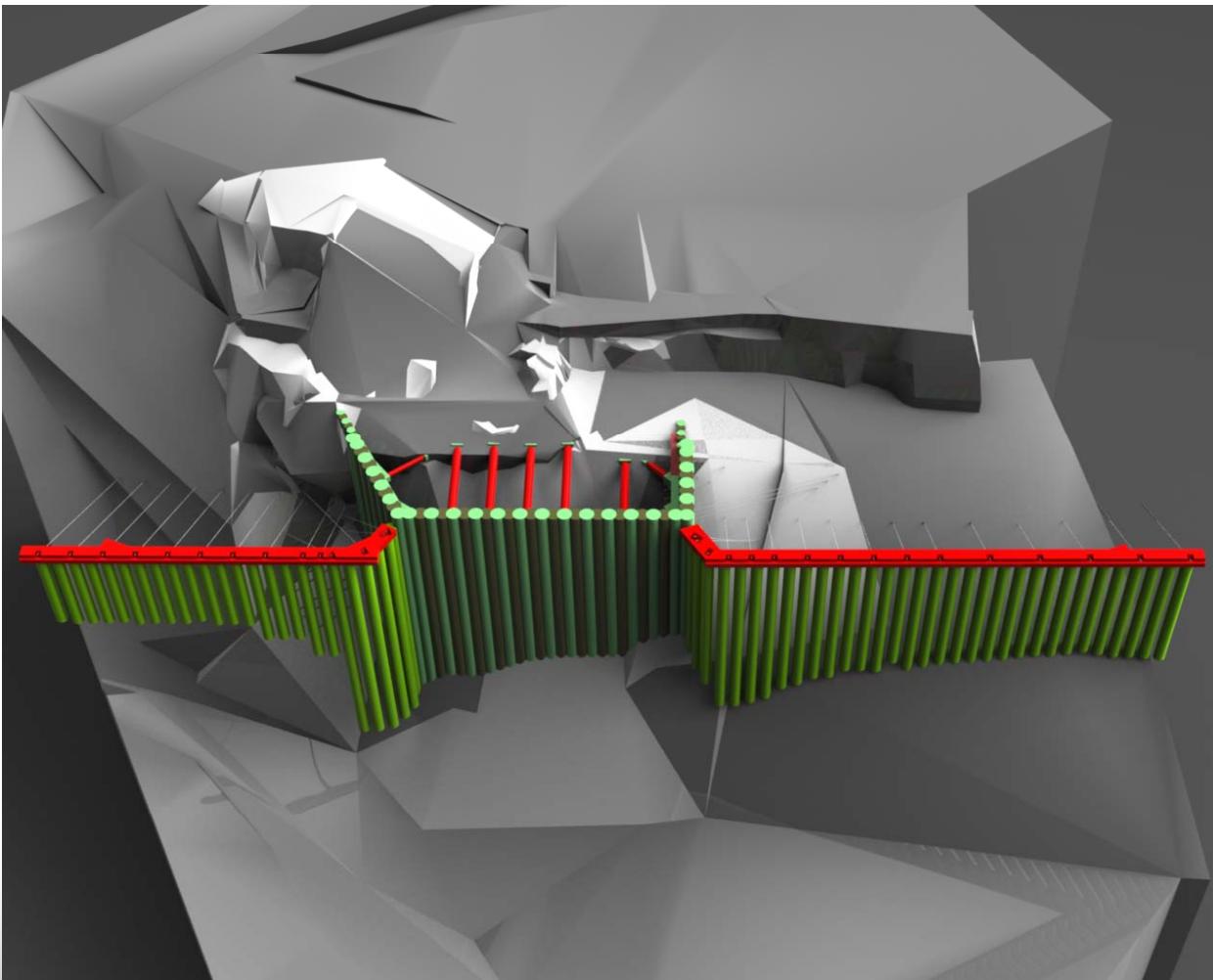
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Söder Mälarstrand – Construction pit



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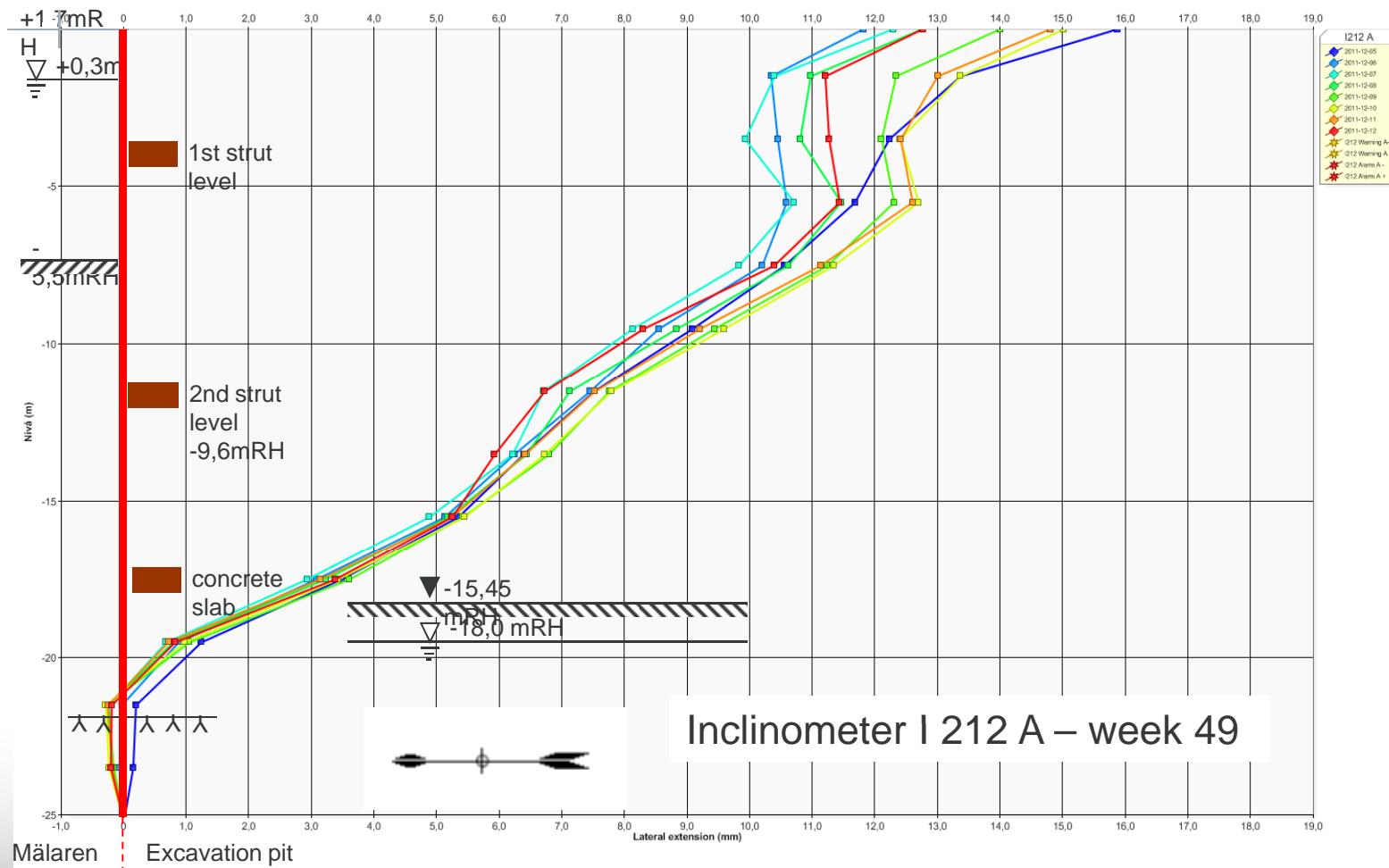
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Söder Mälarstrand – Monitoring



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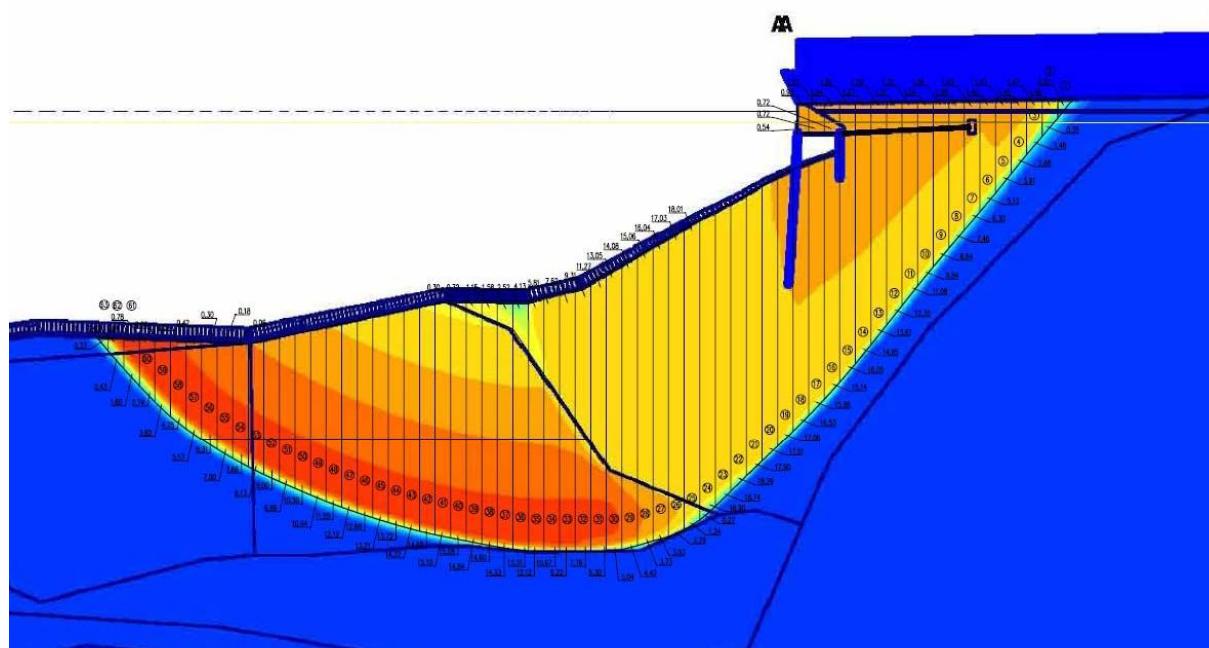
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Slope stability

Design Calculation



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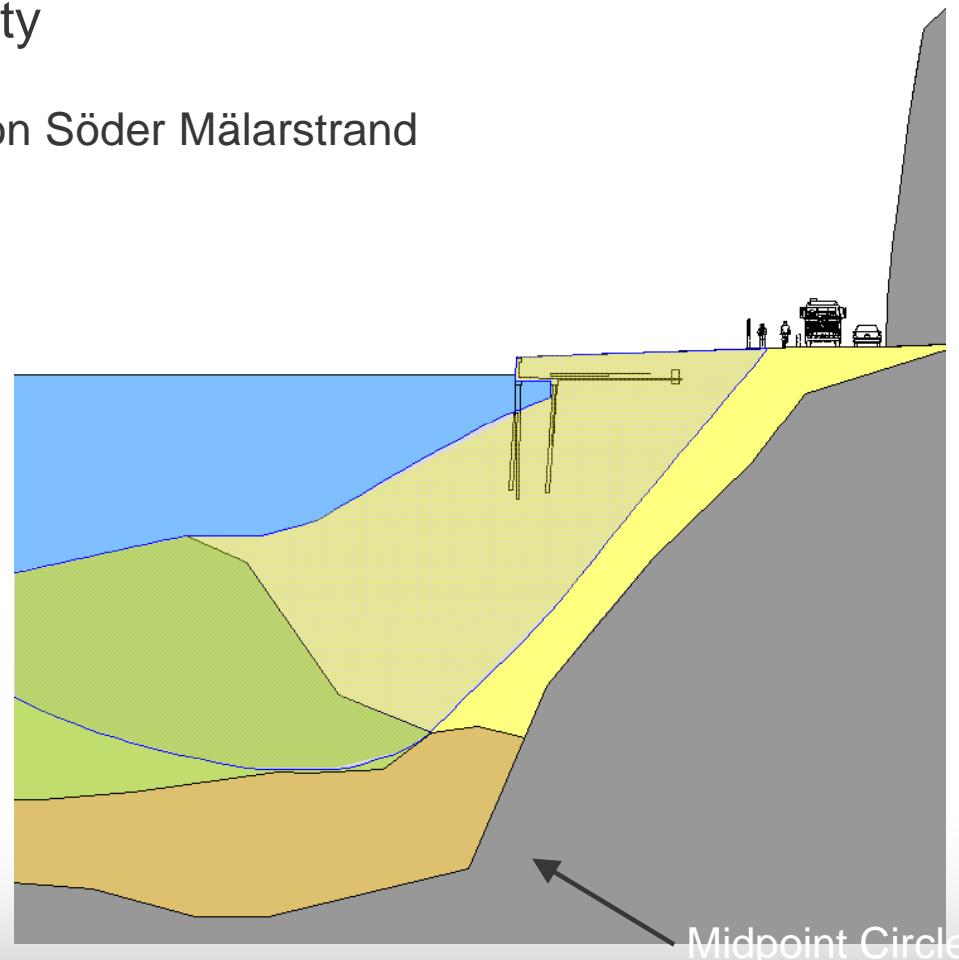
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Slope stability

Cross Section Söder Mälarstrand



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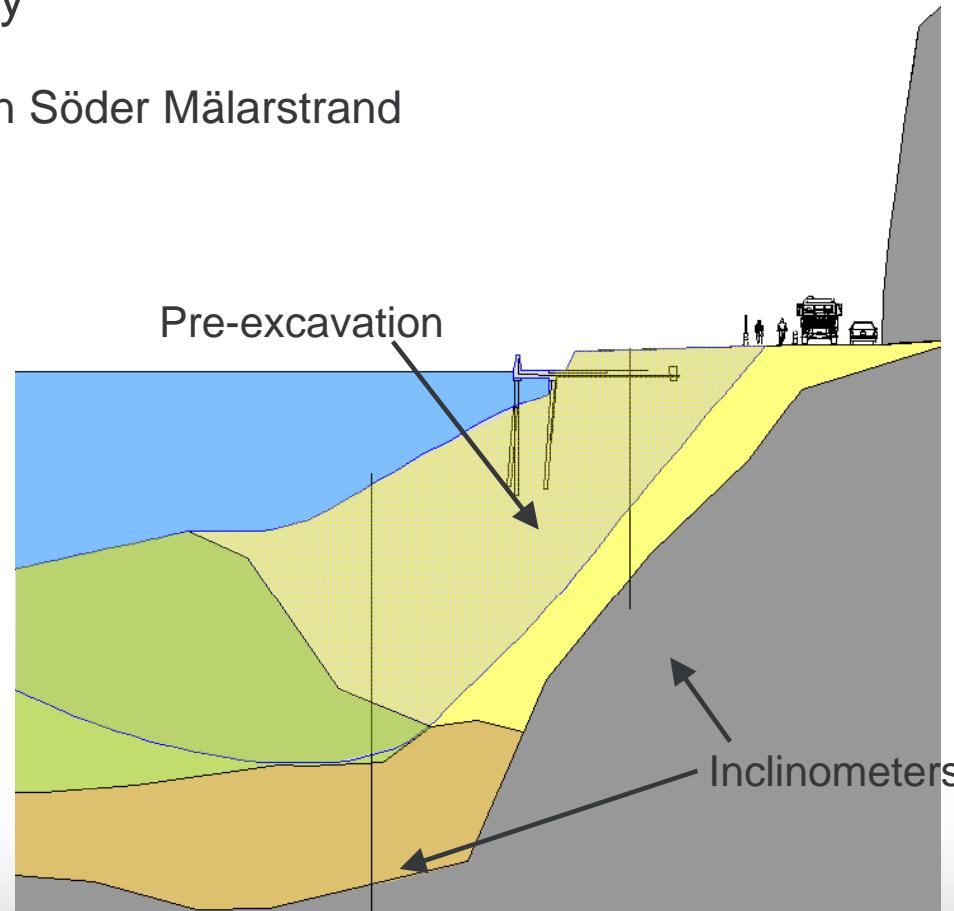
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Slope stability

Cross Section Söder Mälarstrand



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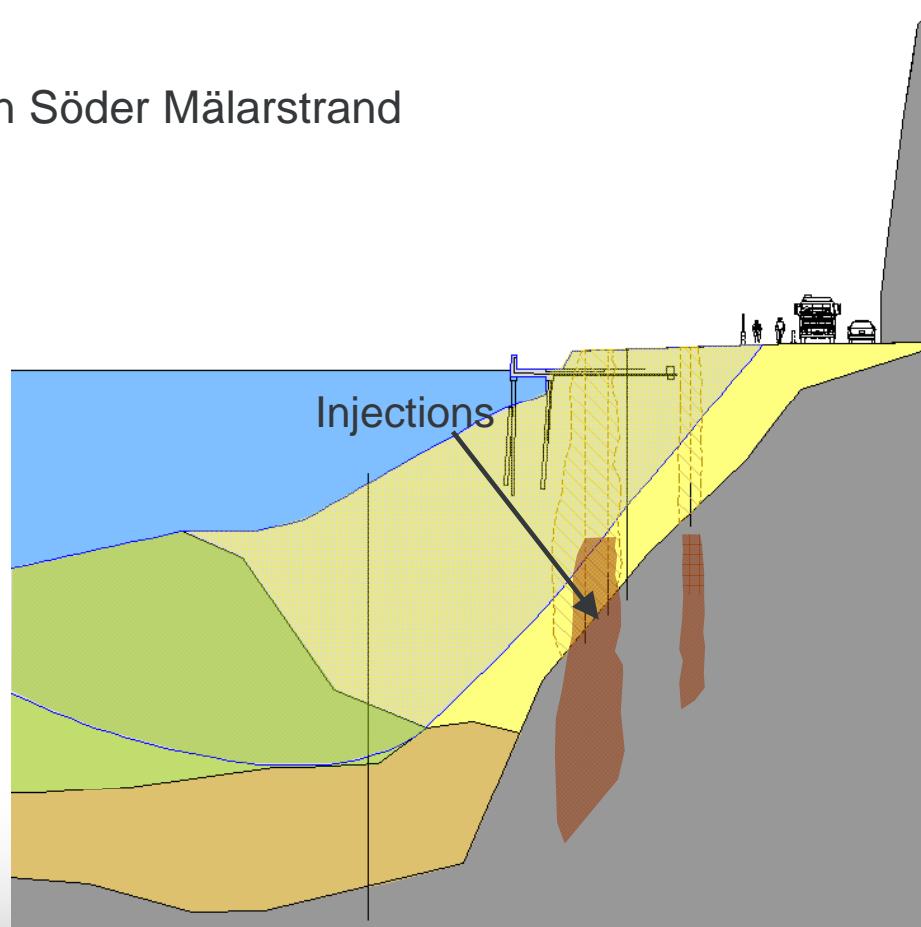
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Cross Section Söder Mälarstrand



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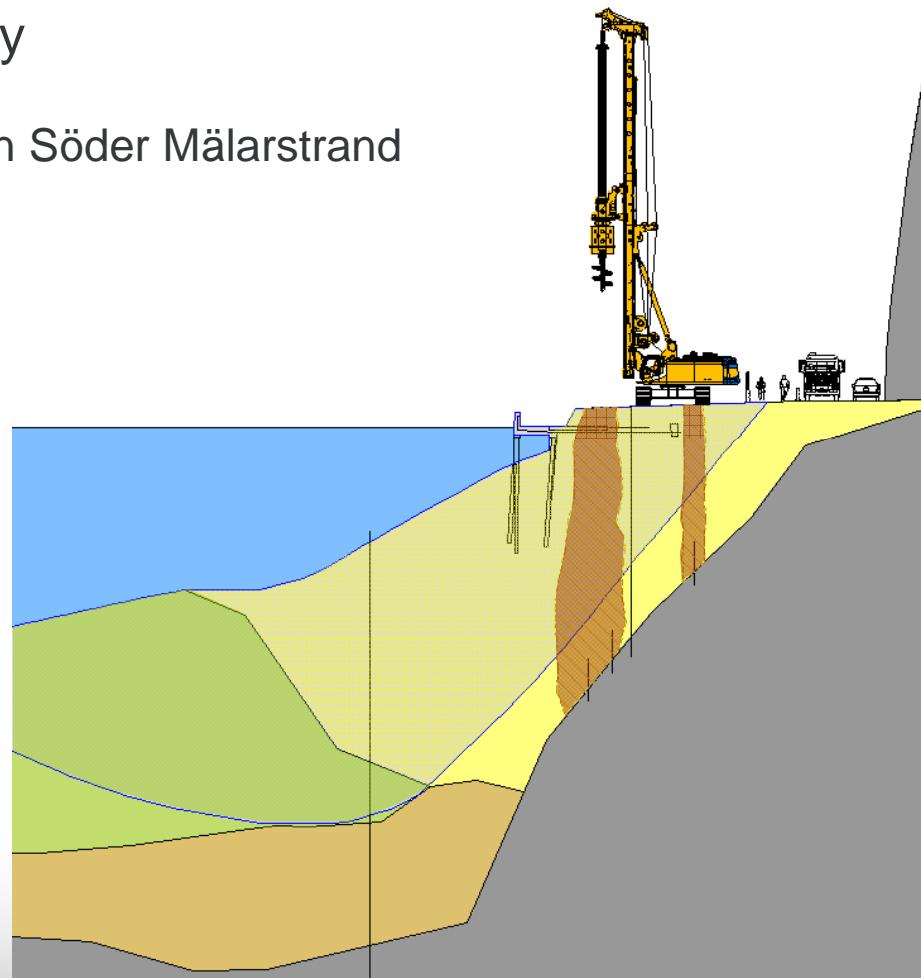
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Slope stability

Cross Section Söder Mälarstrand



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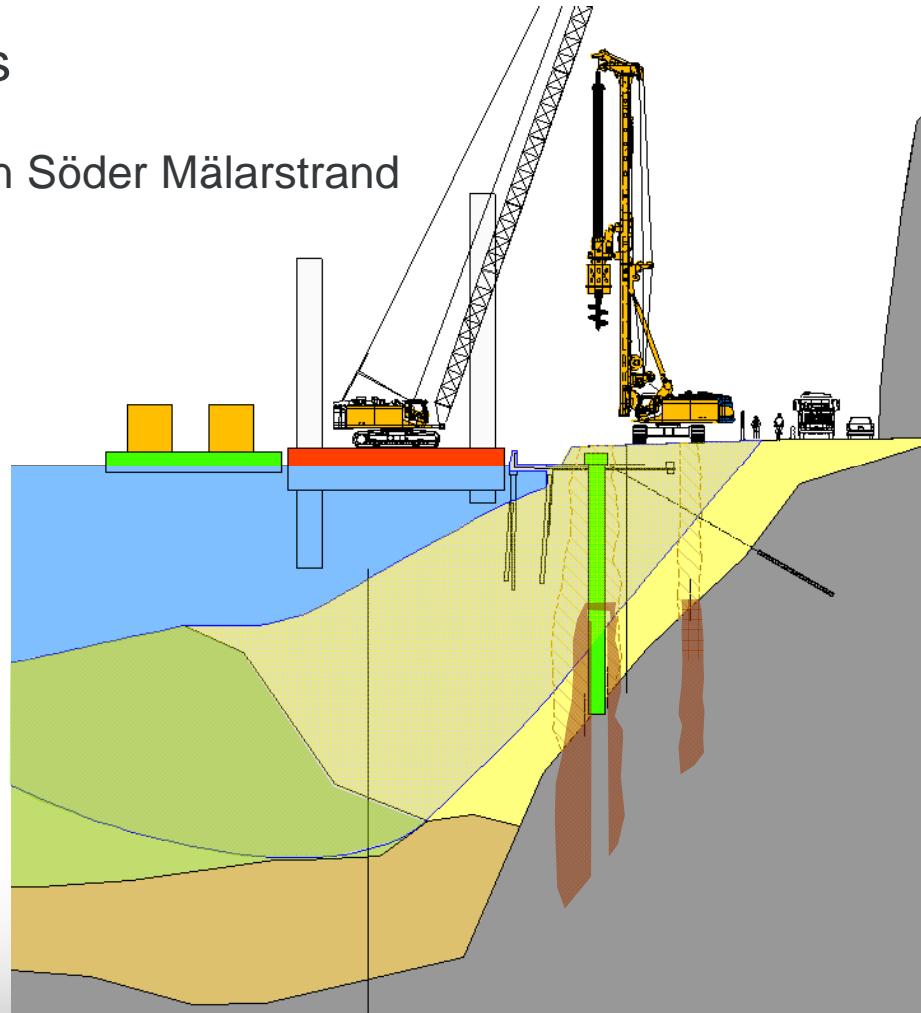
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Söder Mälars

Cross Section Söder Mälarstrand



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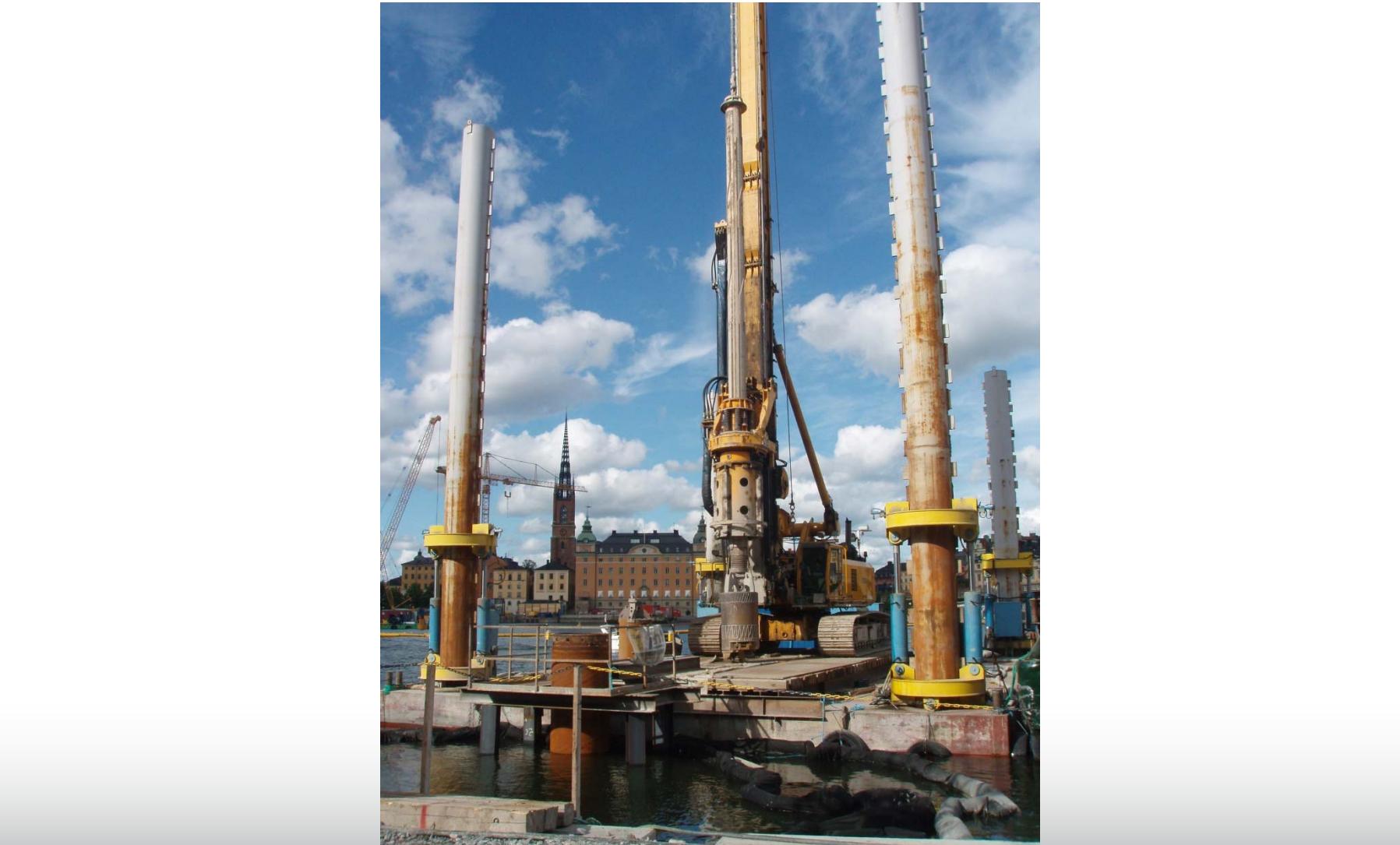
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Söder Mälarstrand – Temporary Bridges



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Söder Mälarstrand – Casing rotator



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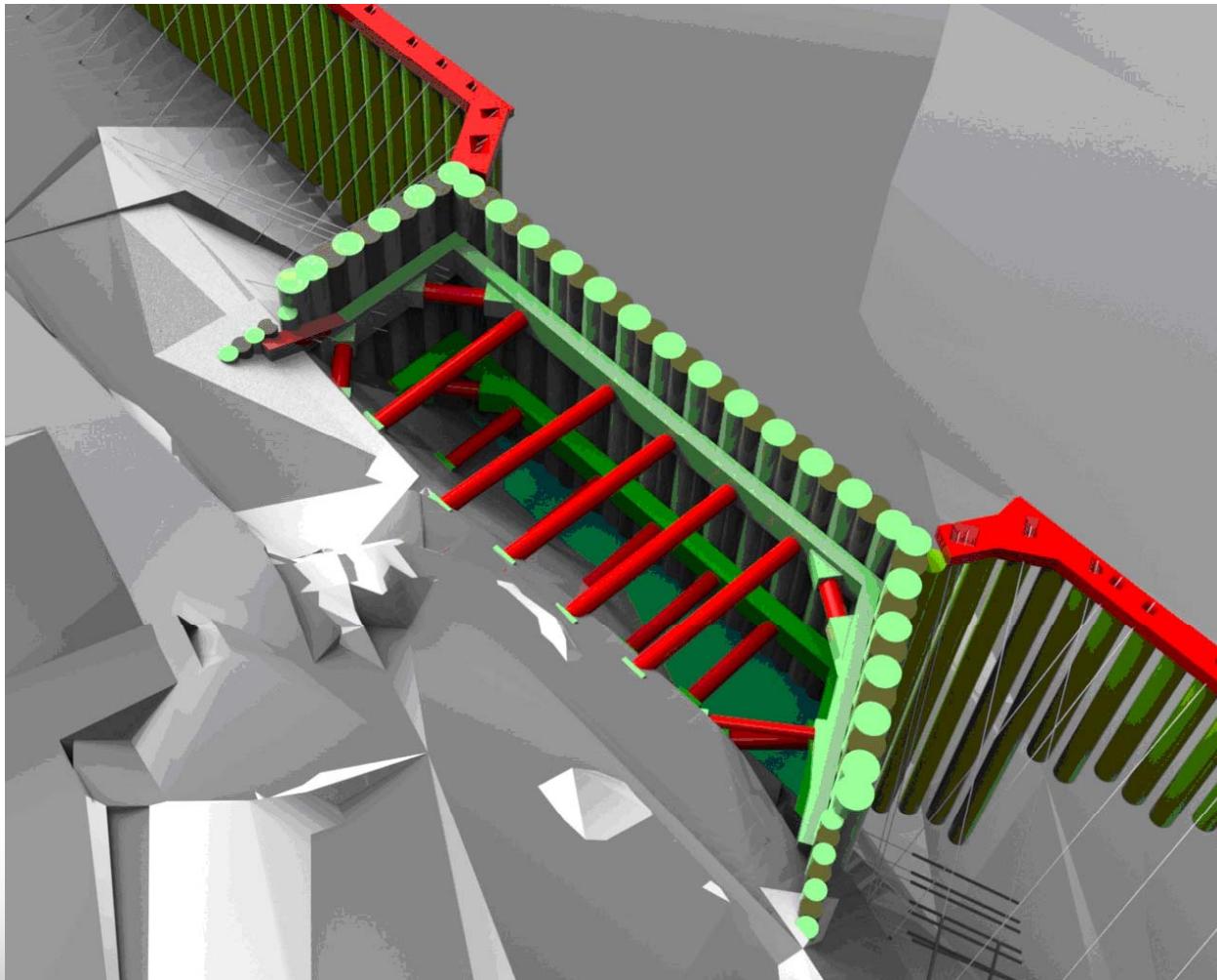
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Söder Mälarstrand – Construction pit



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Söder Mälarstrand – Construction Pit



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Söder Mälarstrand – Construction Pit



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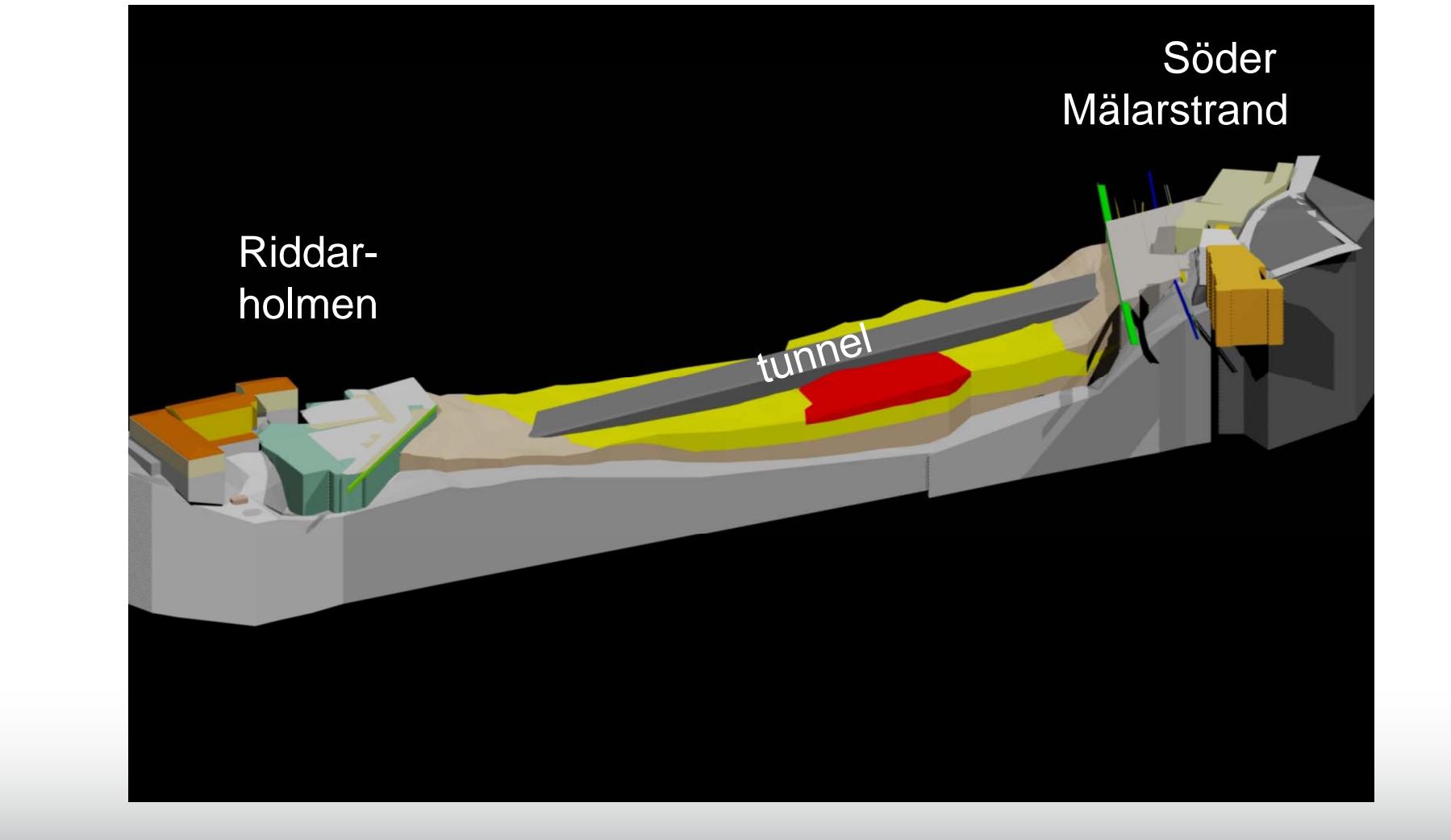
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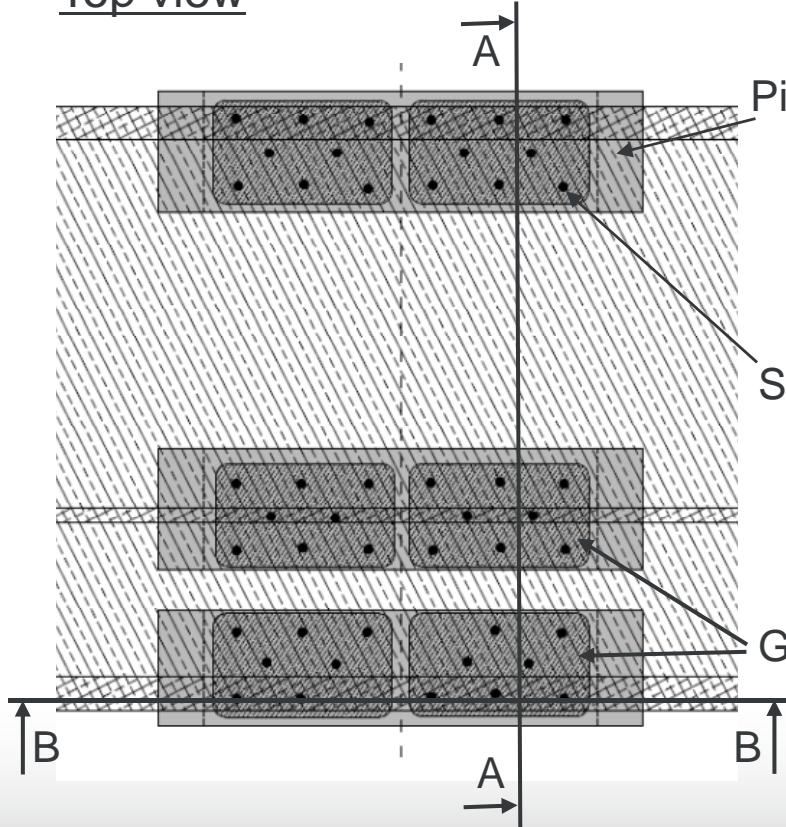
IN THE MIDDLE

RIDDARHOLMEN

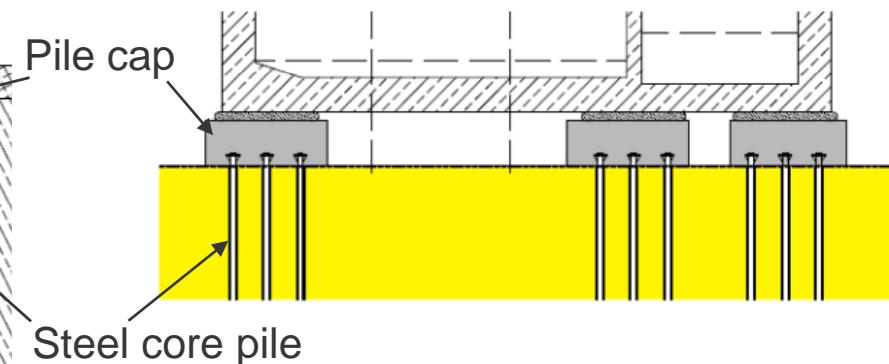
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Foundation layout

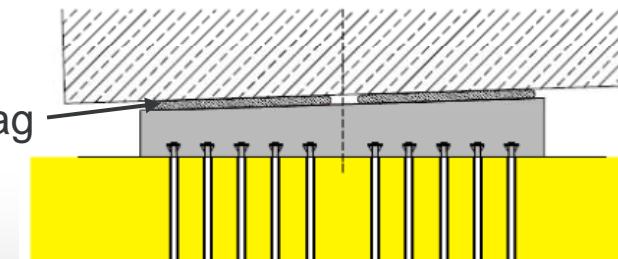
Top view



Section A



Section B



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Design

Riddar-
holmen

57 m

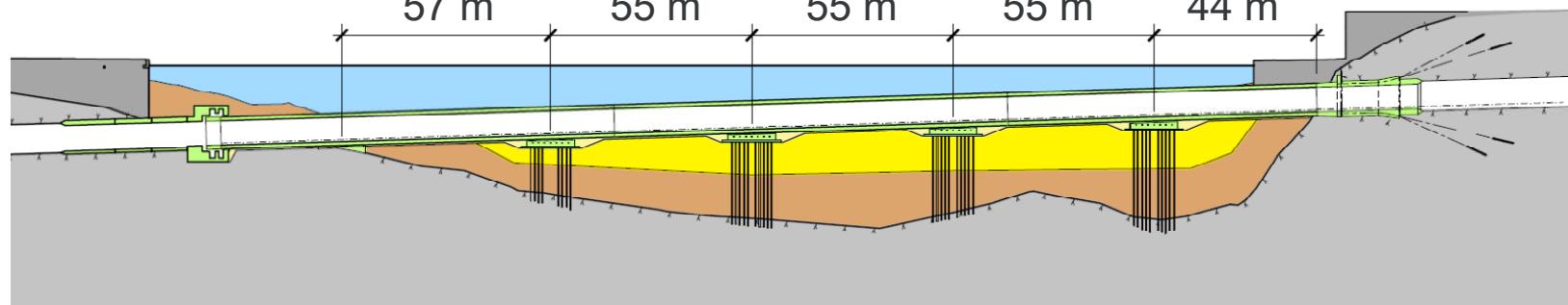
55 m

55 m

55 m

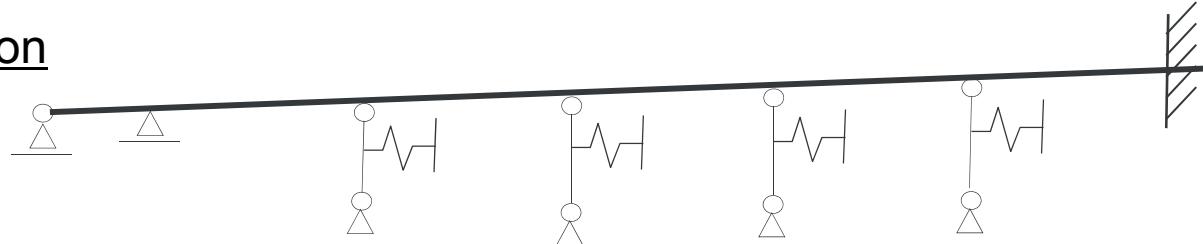
44 m

Söder
Mälarstrand

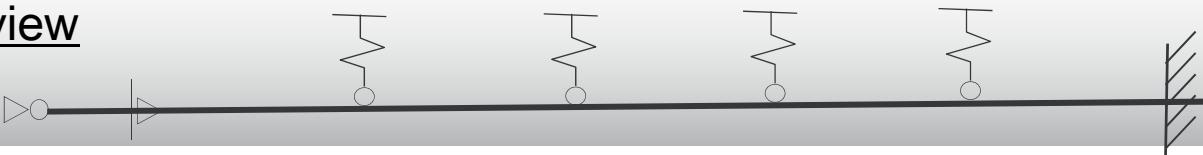


Simplified structural system

Section



Top view



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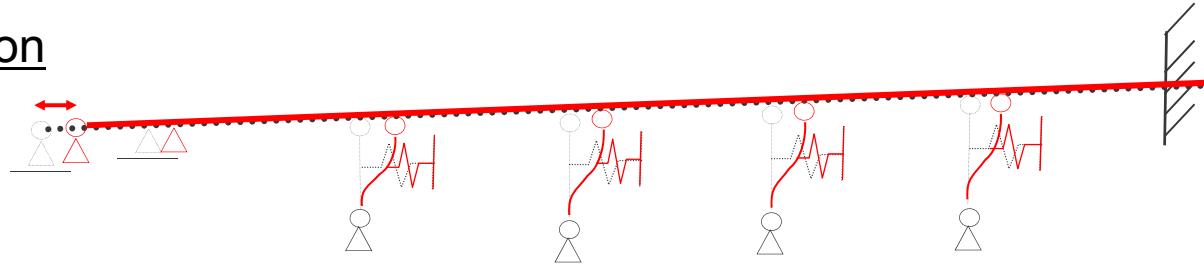
RIDDARHOLMEN

ZÜBLIN

Design

Simplified structural system

Section



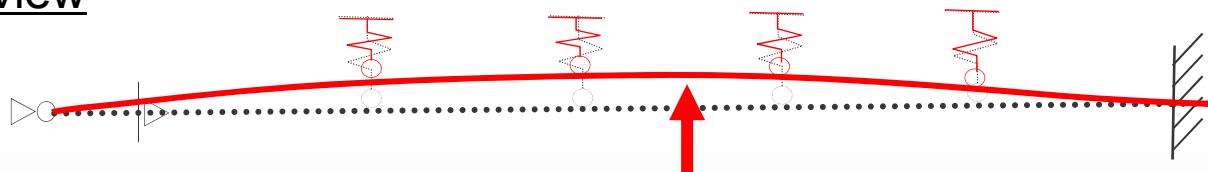
LC ULS creep/shrinkage/temperature:

large longitudinal deformation

low stiffness



Top view



LC ALS ship impact:

large transverse deformation/bending

low stiffness



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Design

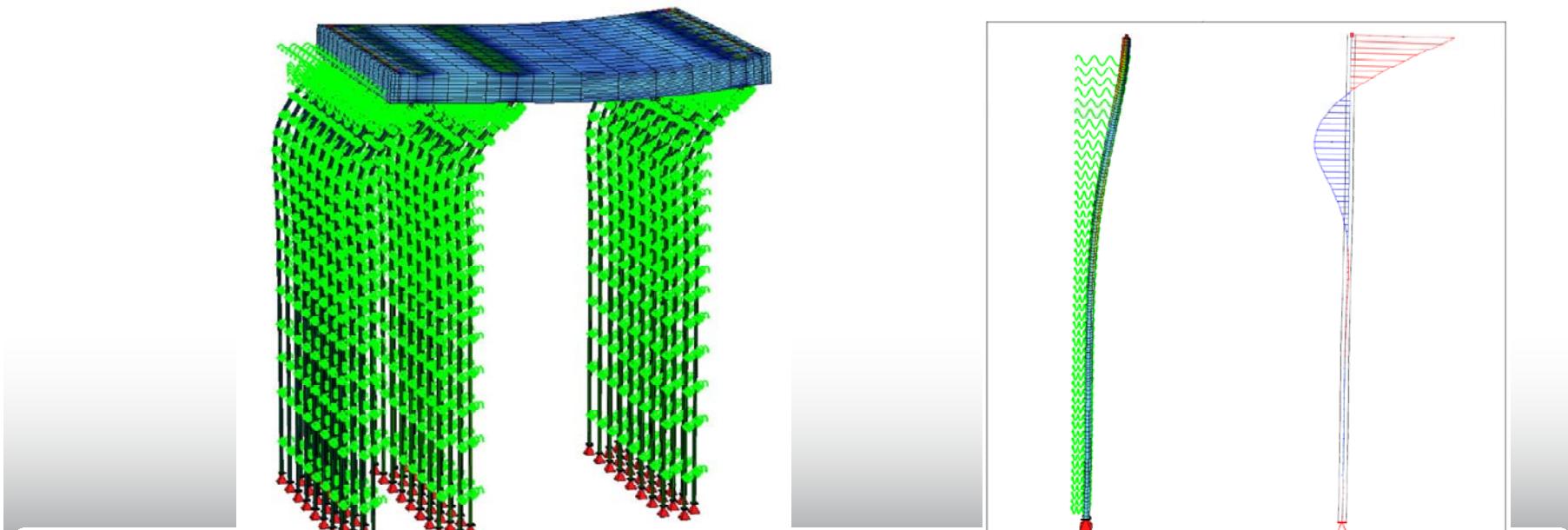
FEM-Method: program Sofistik

3d-model of pile group:

- horizontal stiffness
- stresses/deformation pile cap
- axial force/deformation at pile head

2d-model of single pile:

- internal forces
- buckling



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Execution

Challenges

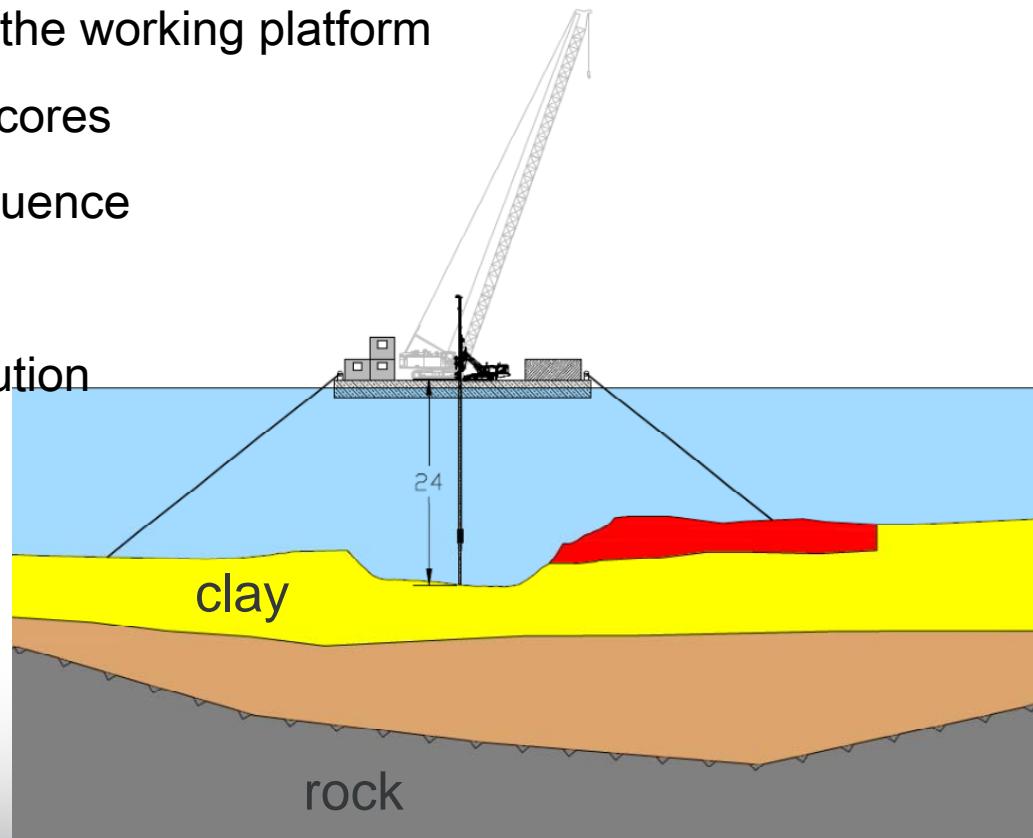
- stability and mobility of the working platform
- positioning of the steel cores
- suitable installation sequence
- surveying under water
- tolerances during execution

Tolerances

+/- 10 cm in height

10 cm in position

2° inclination



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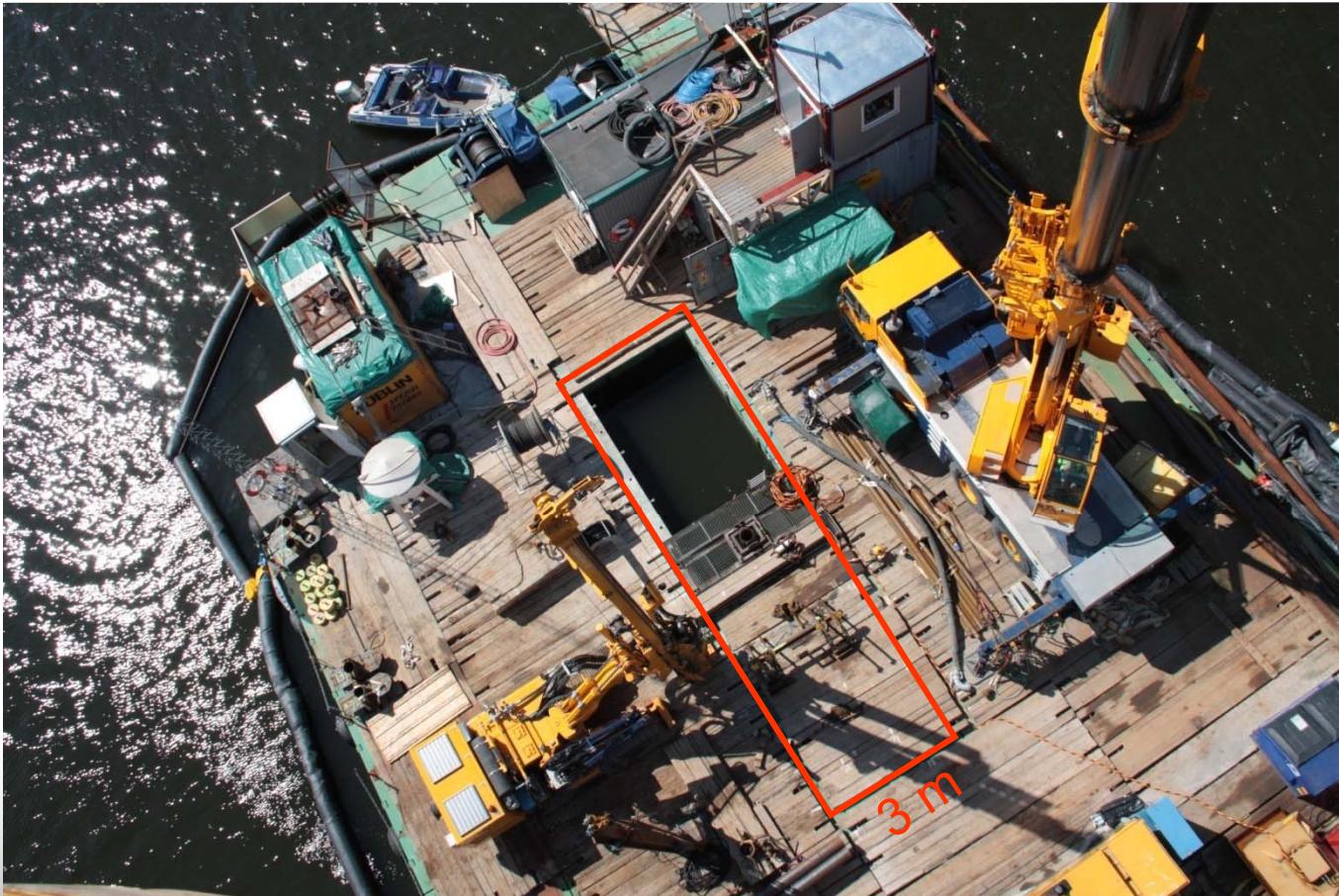
IN THE MIDDLE

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Execution

Working platform



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Execution

Positioning of working platform

- steering with hydraulic winches
 - continuously GPS controlled
 - position simultaneously shown on screen
- } 10 min for relocation



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Execution

Guiding system

- position accuracy 1 -2 cm
- independent from divers

Stabilizing dead weight



Pitch and roll connection



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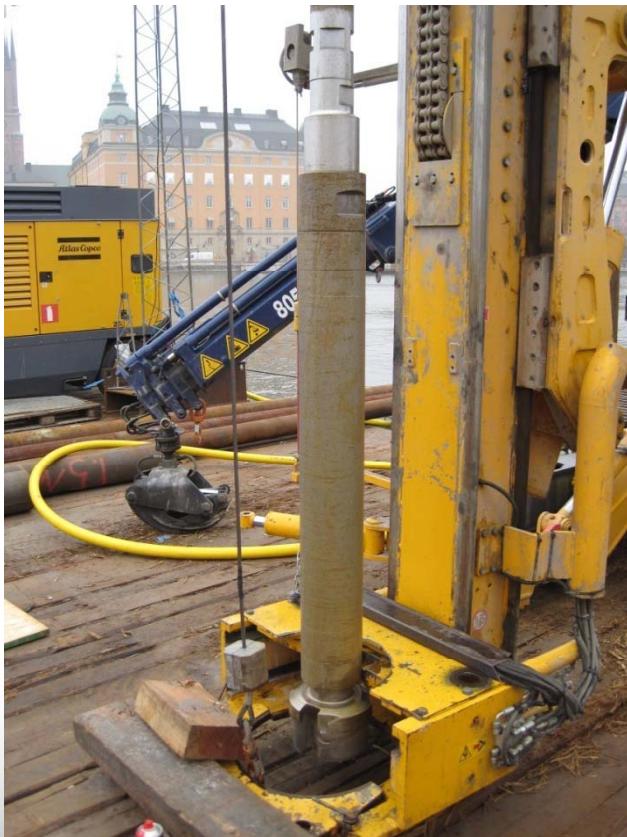
IN THE MIDDLE

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Execution

Drilling



Equipment	
Drilling rig	Comacchio MC-4,01
DTH-hammer	IR 380 (8")
Ring set	Robit DTH-RoX 273/8
Pilot bit	DTH-RoX with modified airflow
Drill Logger	Jean Lutz LT 3
Casing	Ø273 mm, t=6,3mm 24 m prefabricated starter piece



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Execution

Installation of steel core

Lifting of steel core



Mounting of pipe clamps



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Execution

Smart stick

- 30 m high steel framework
- inclination measurement
- 3 GPS antenna (direction, position)
- software for real time positioning
- 15 mm accuracy



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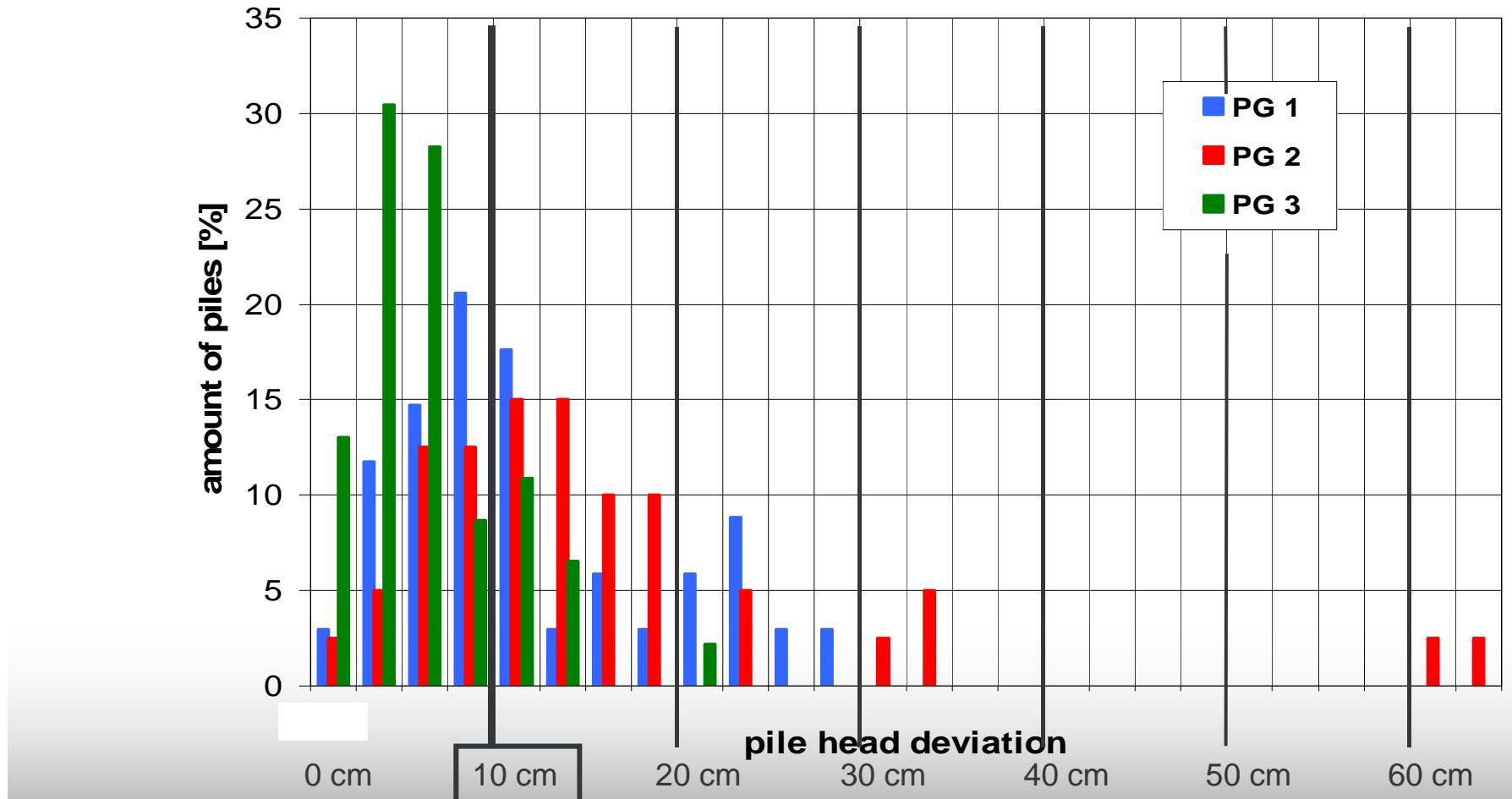
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Conclusion

Distribution of pile head deviation



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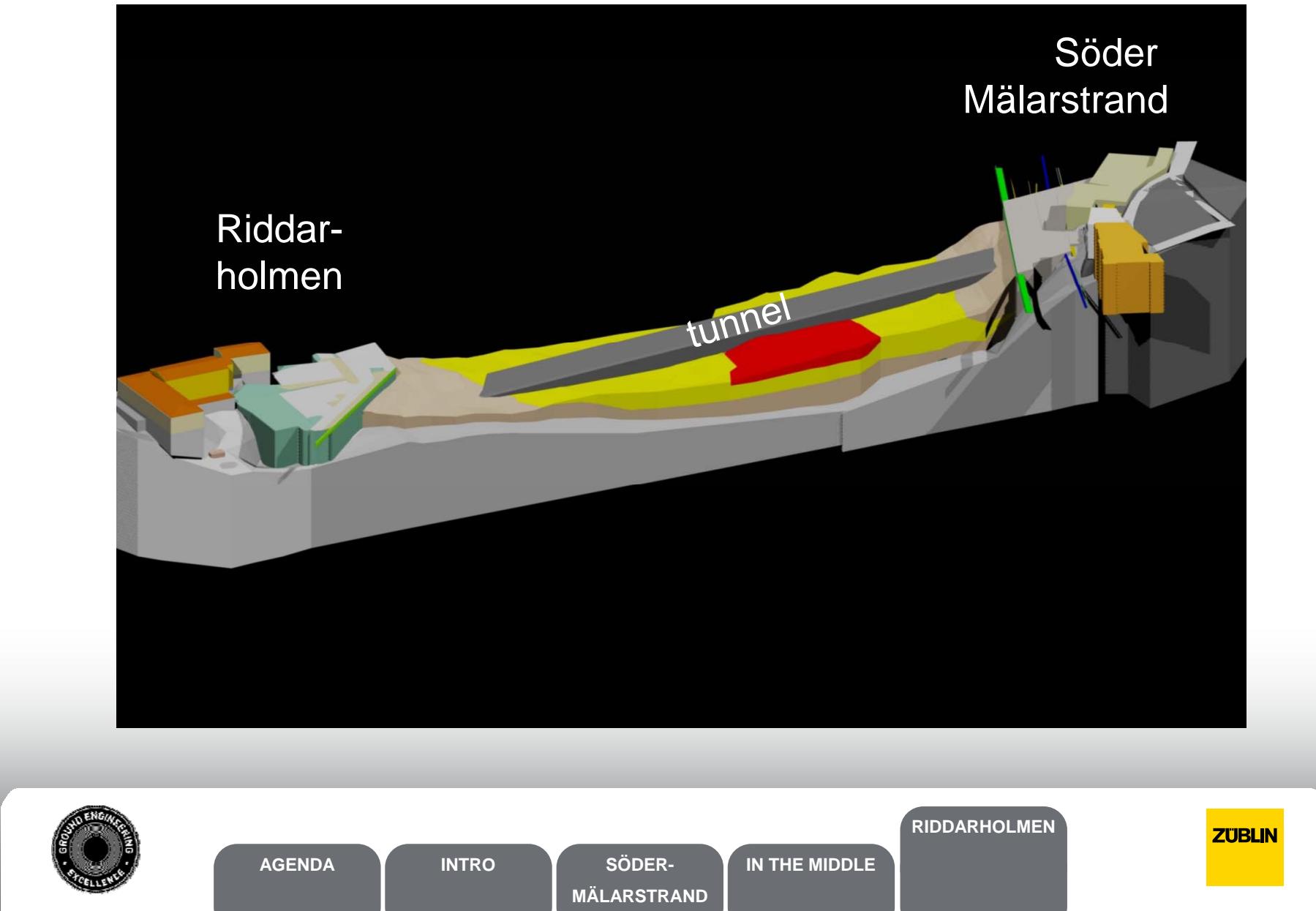
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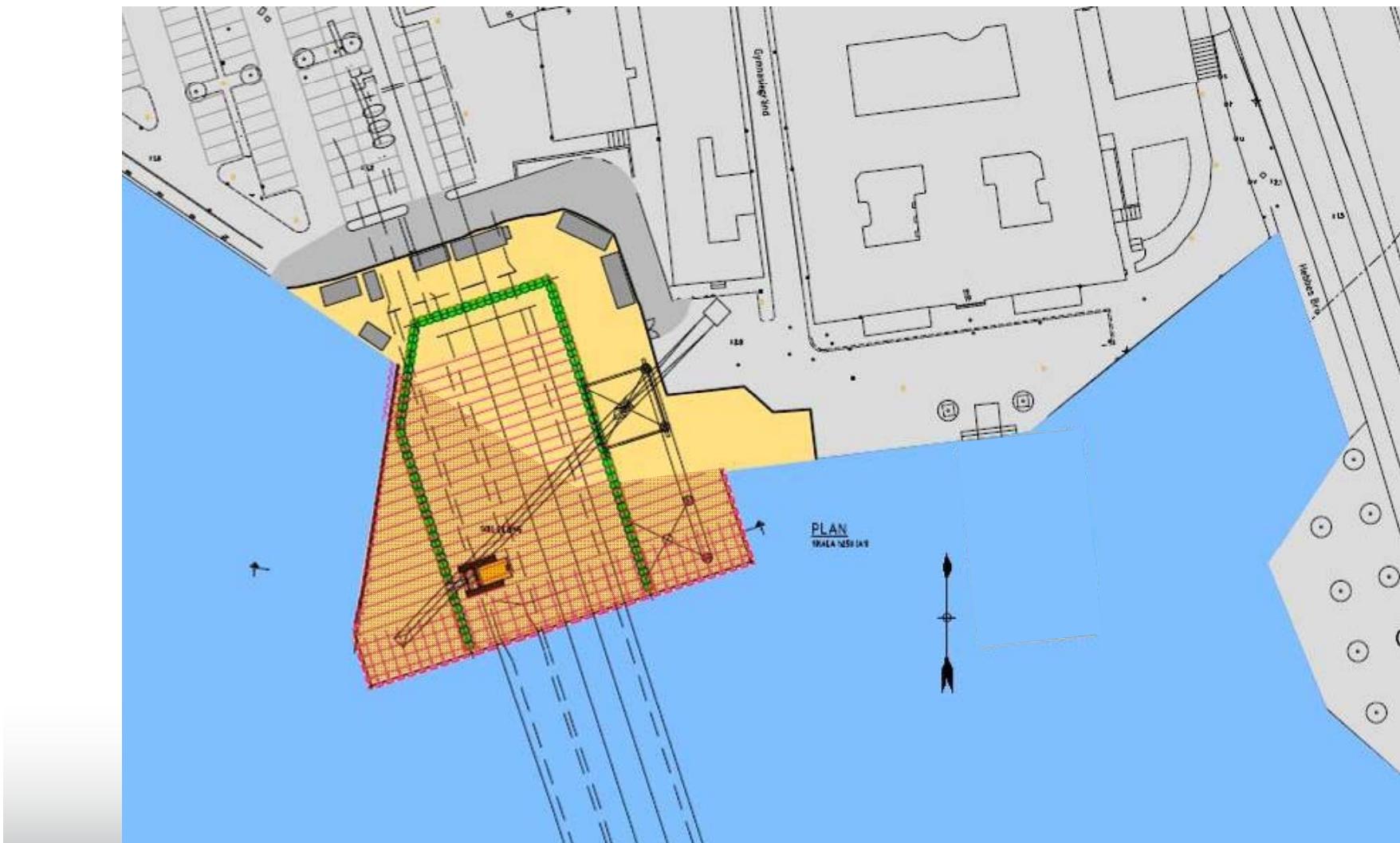
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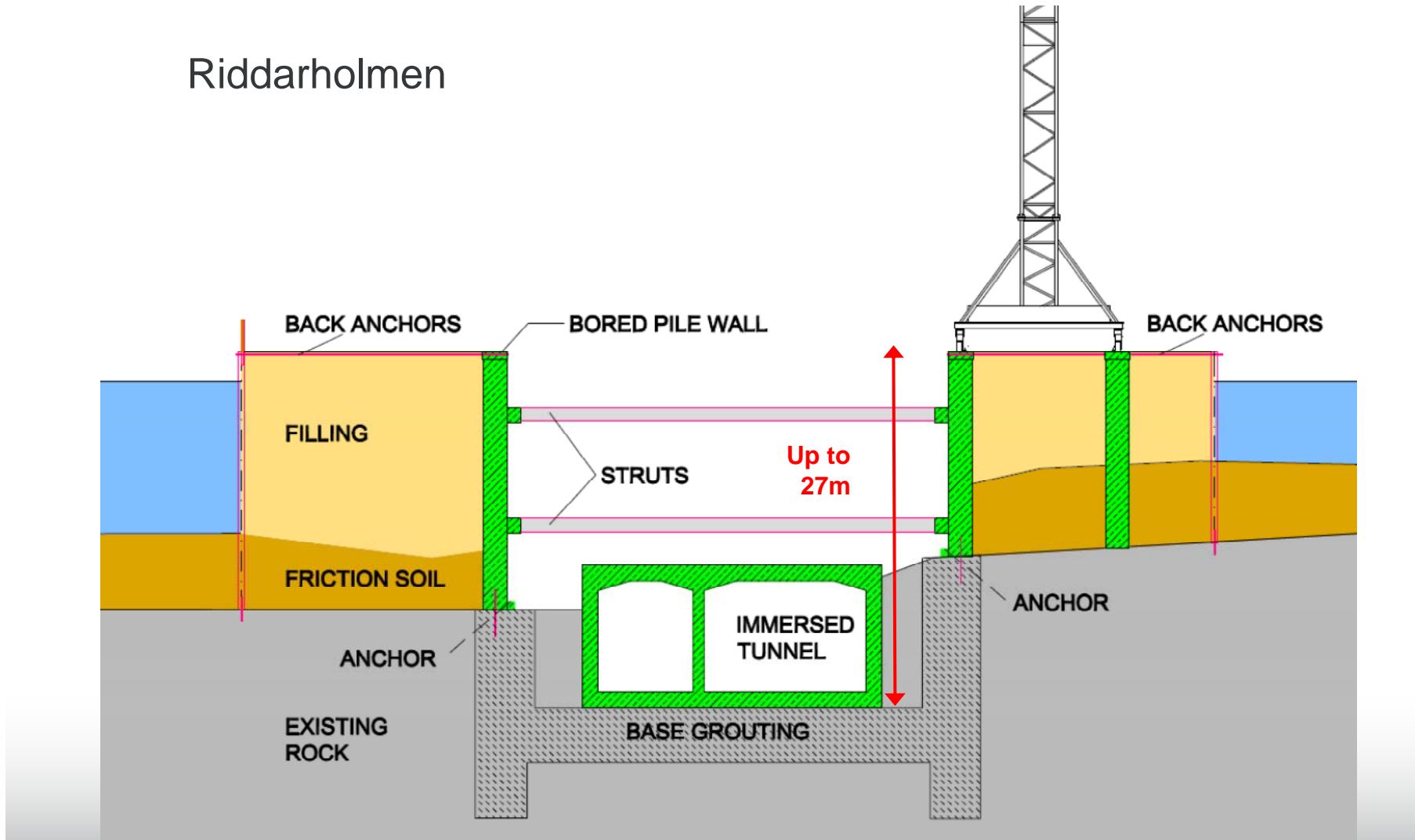
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Riddarholmen



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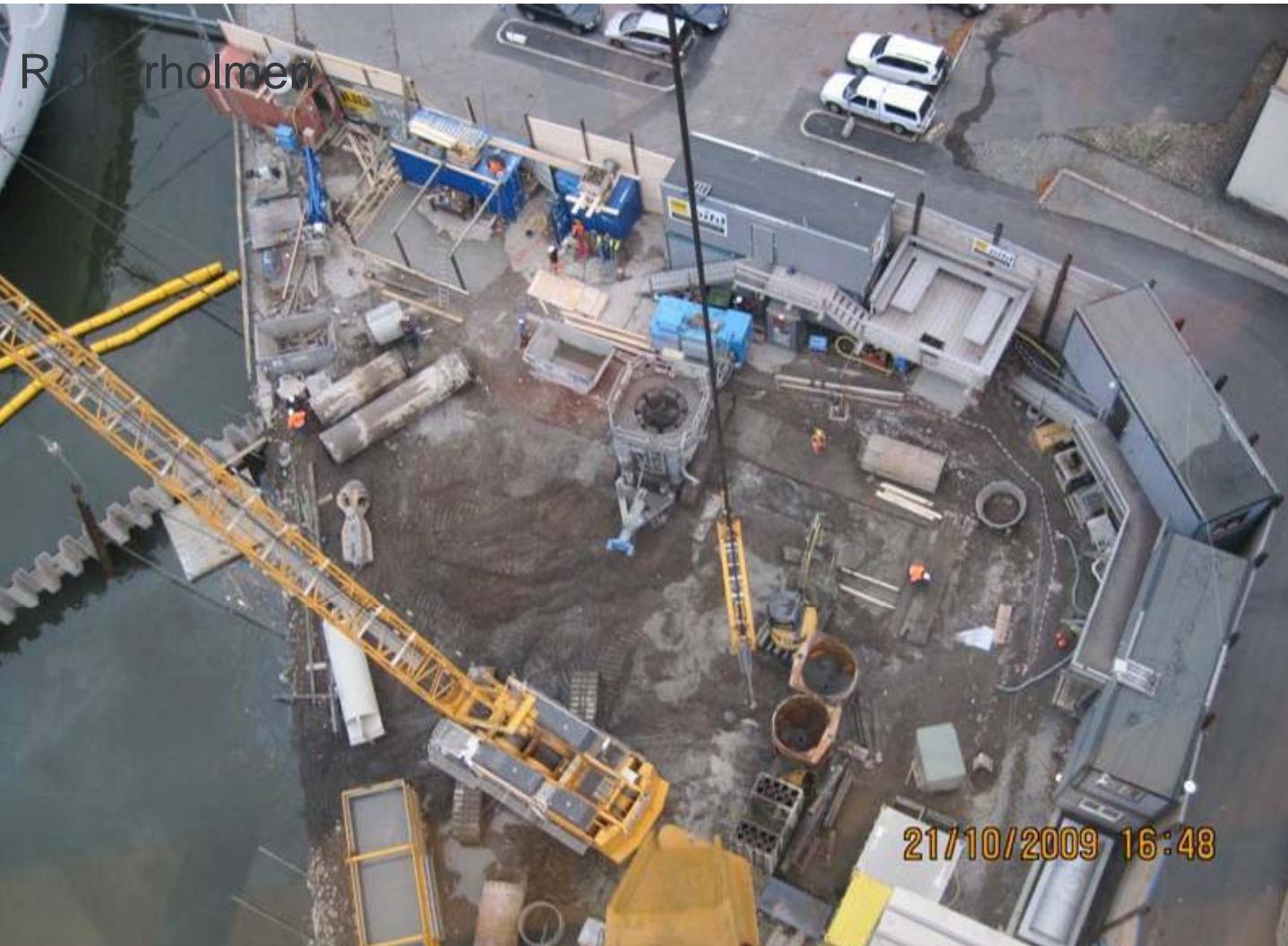
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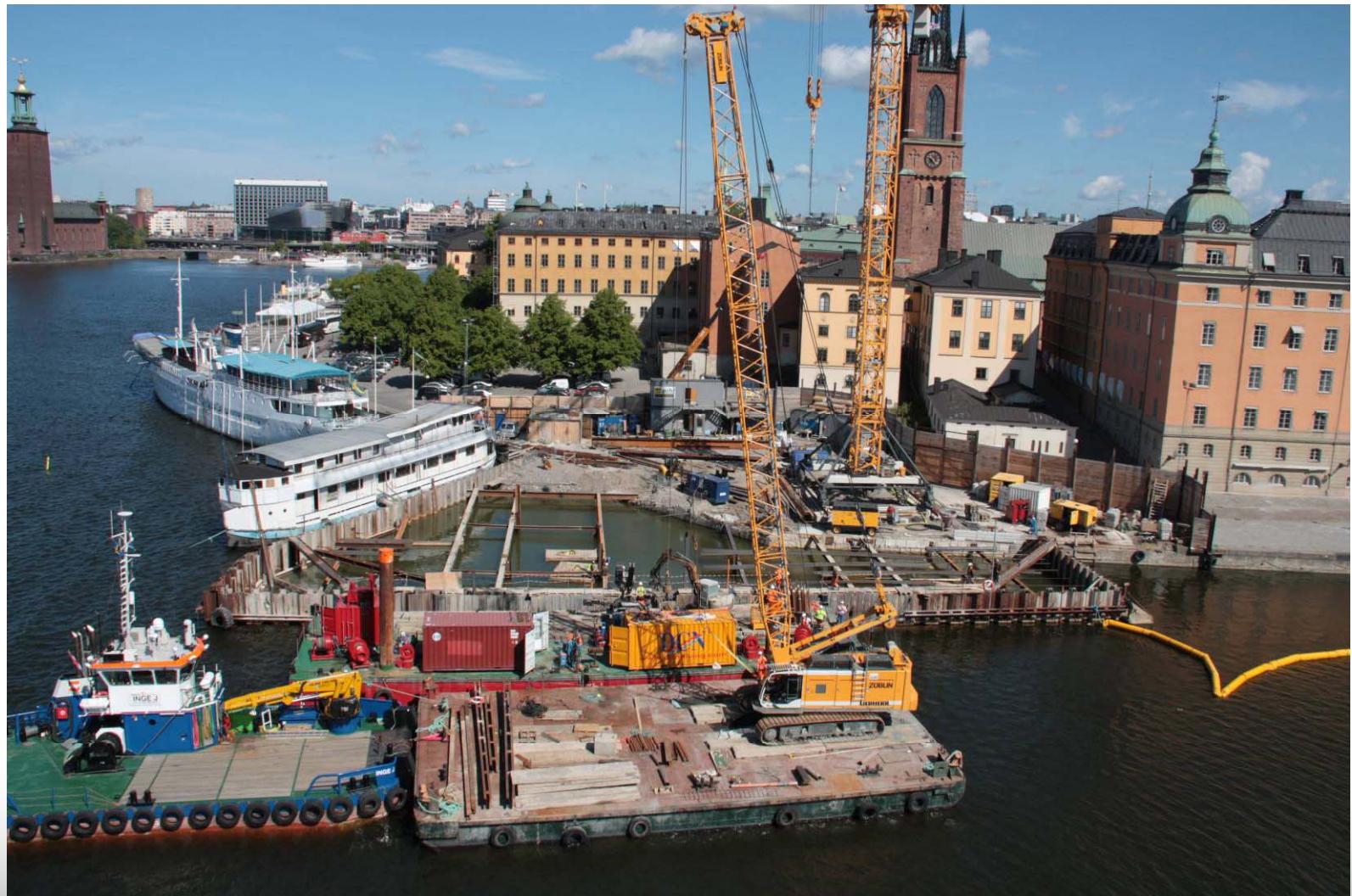
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